

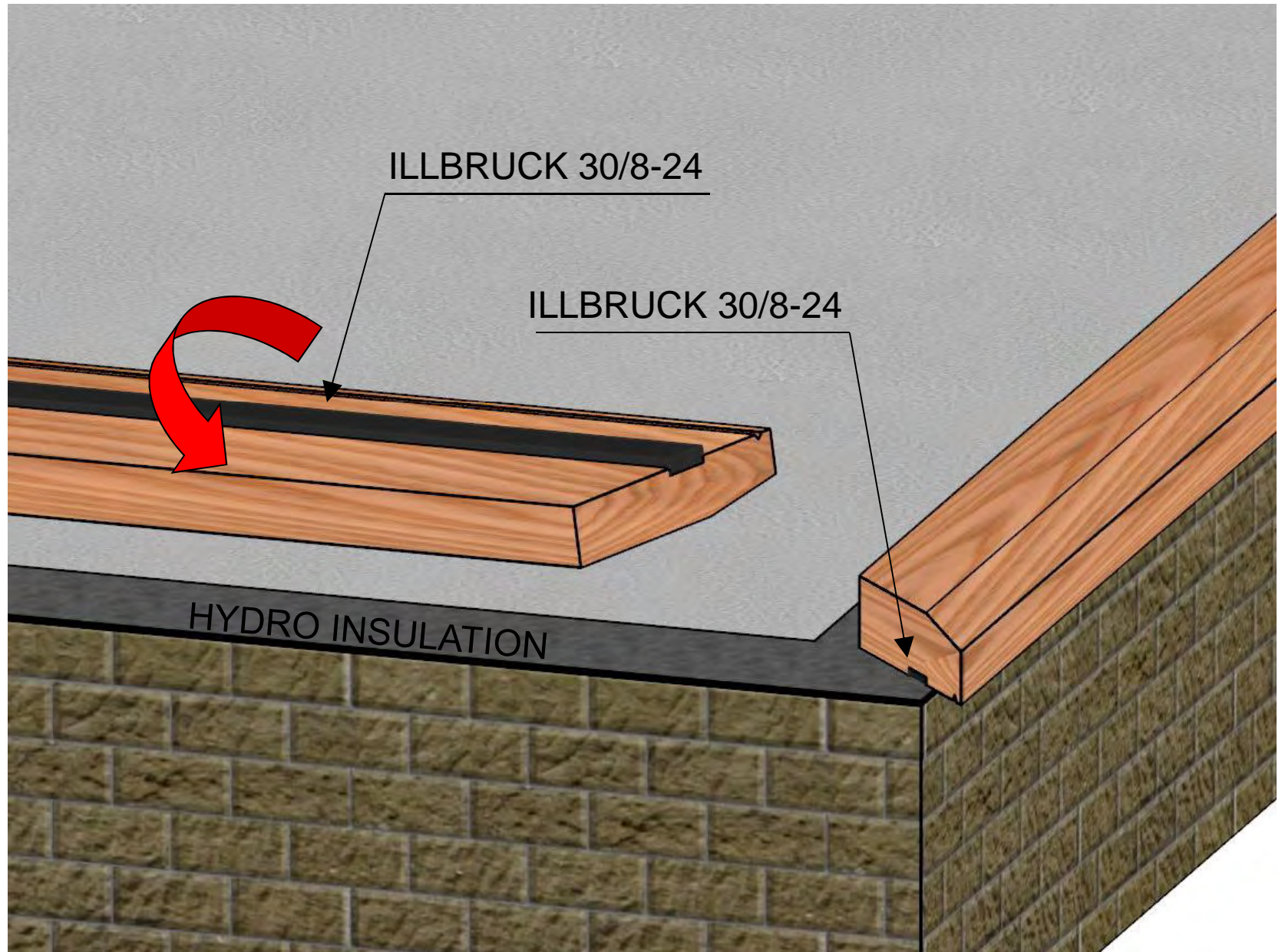
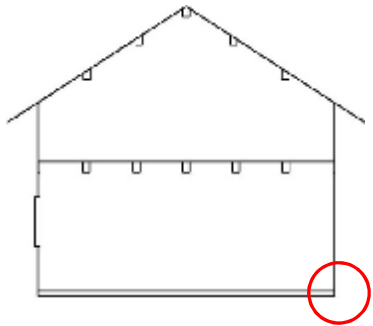
# ASSEMBLY INSTRUCTIONS

FOR BLOCKHOUSES WITH PURLINS

THICKNESS 80, 100, 120 mm

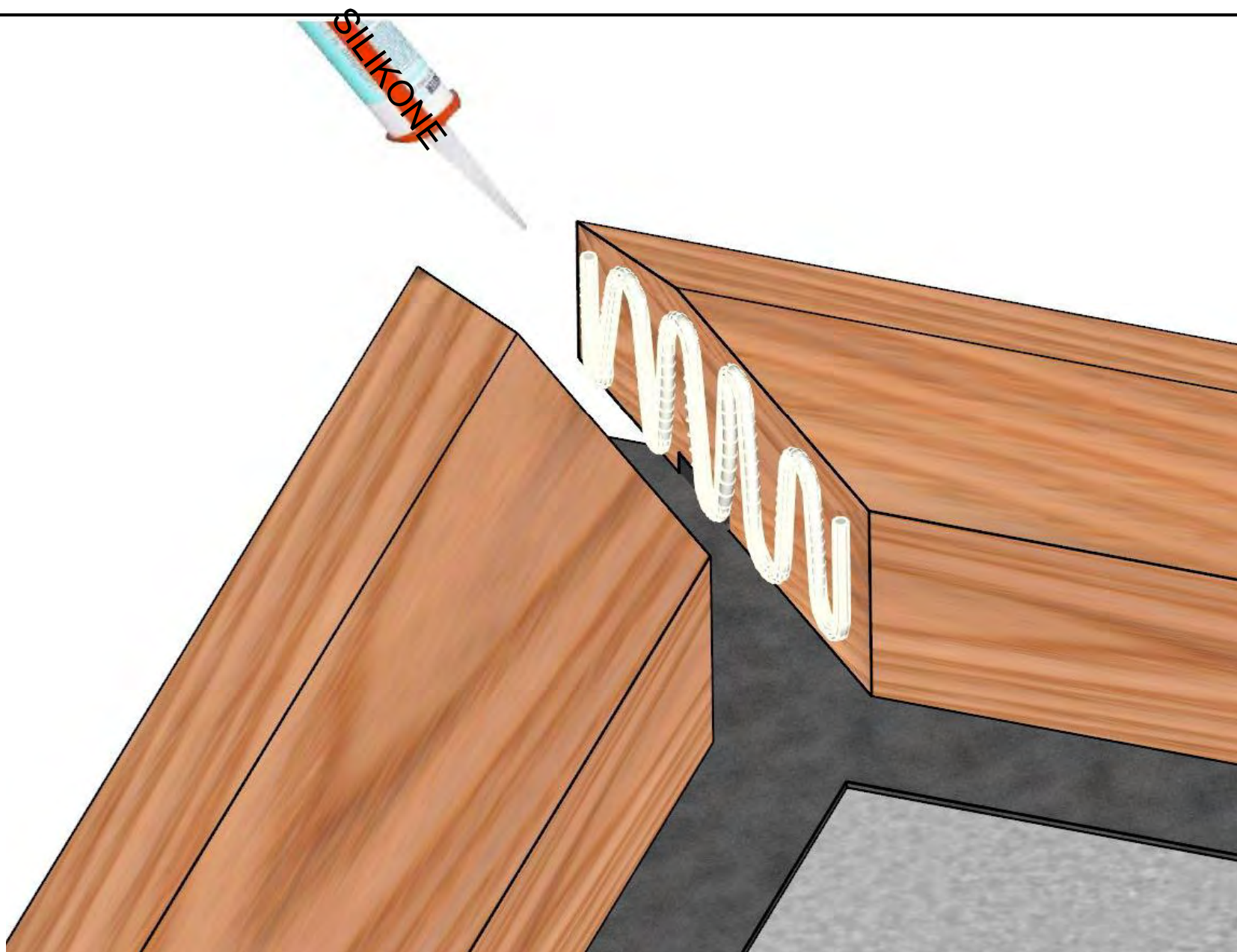
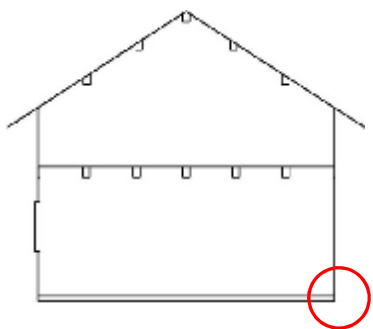
Wooden frame - compriband between wooden frame and concrete slab

1



Wood frame corner - Silicone

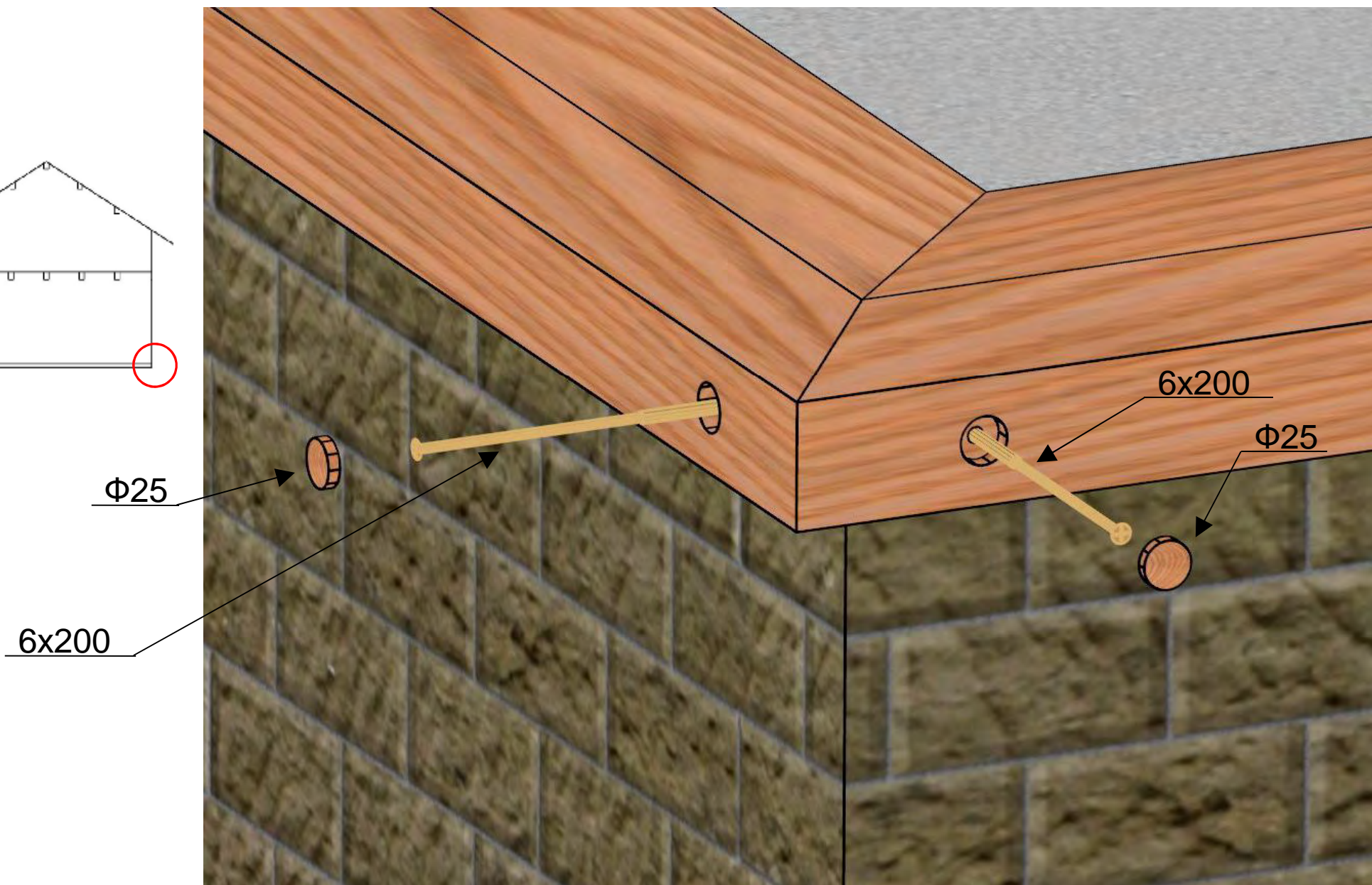
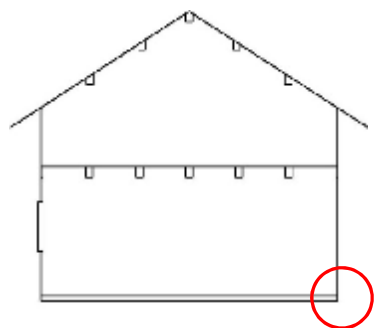
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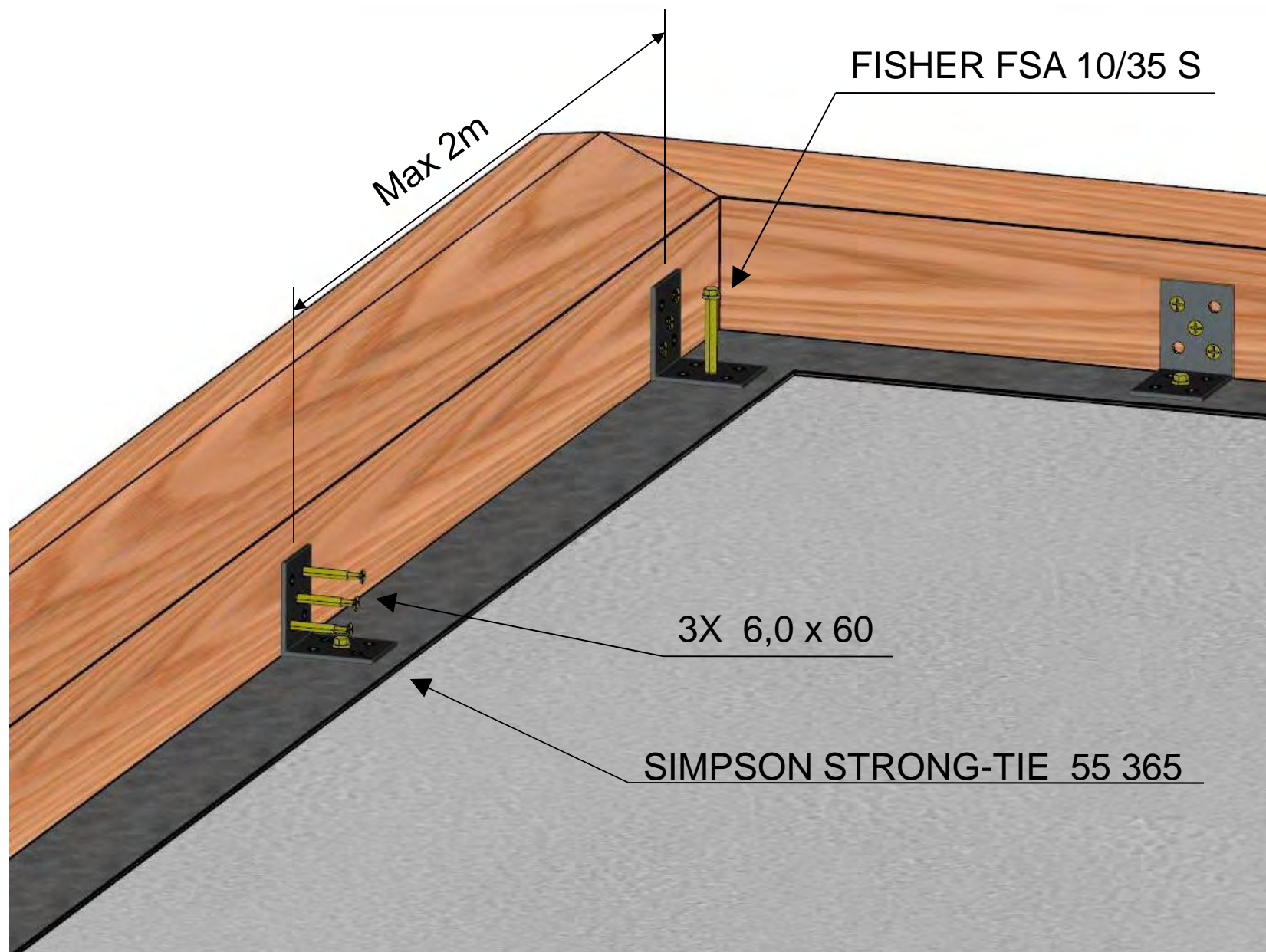
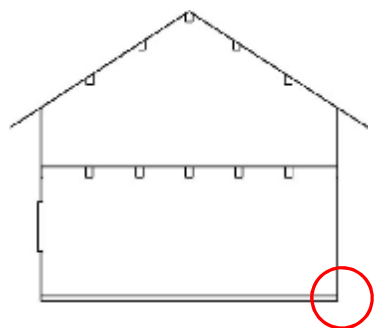
# Wood frame corner - screw mounting

3



Wooden frame - mounting to concrete slab (NOT PROVIDED BY WALFER) ?

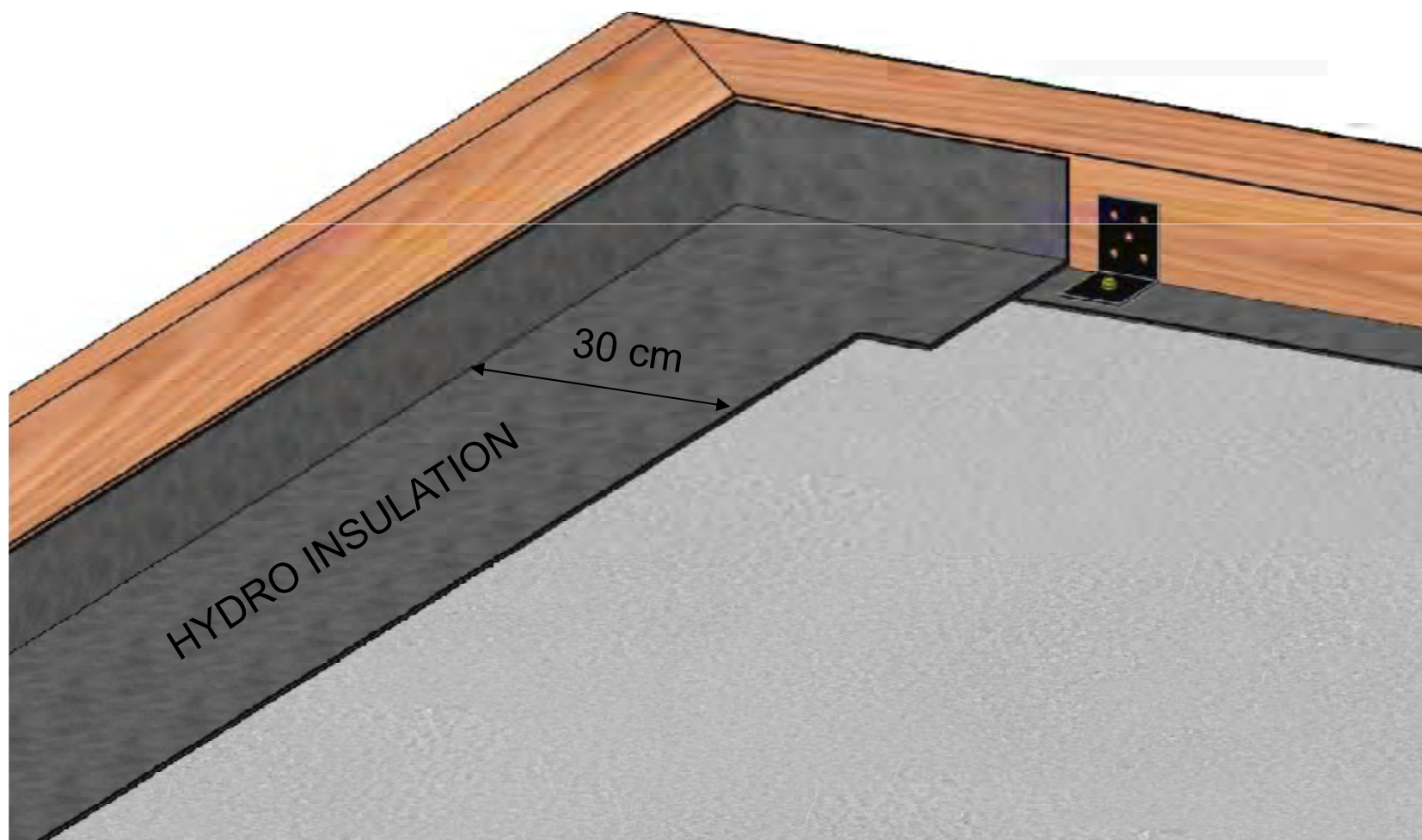
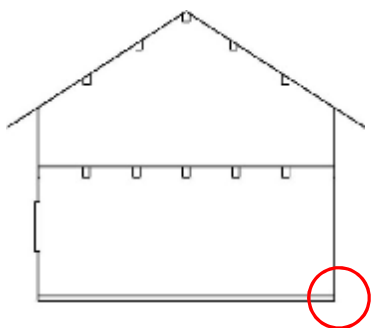
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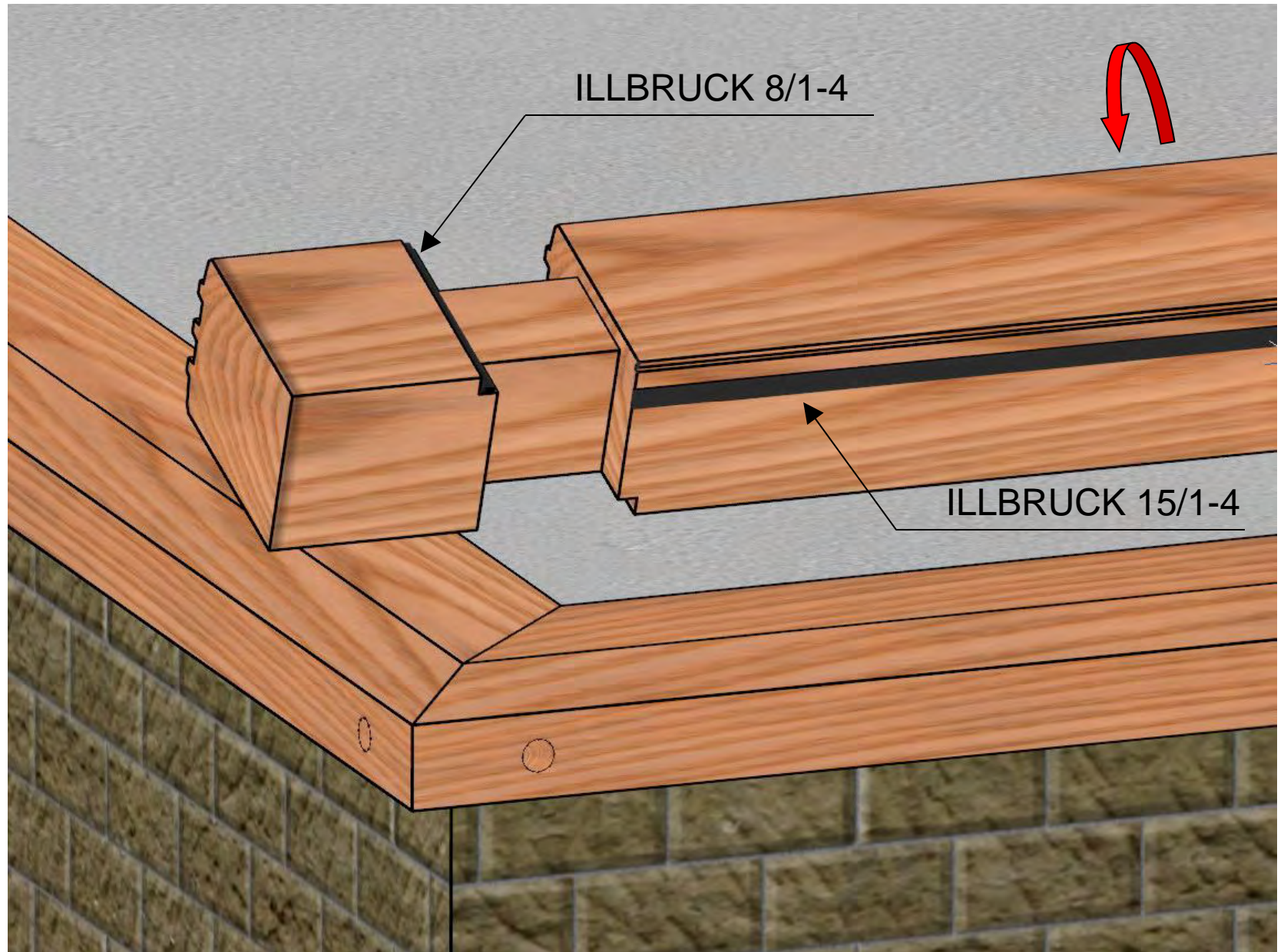
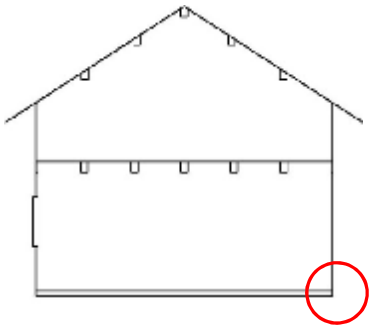
Wooden frame - hydro insulation (NOT PROVIDED BY WALFER)

5



First block board - compriband between the first BB and the wooden frame

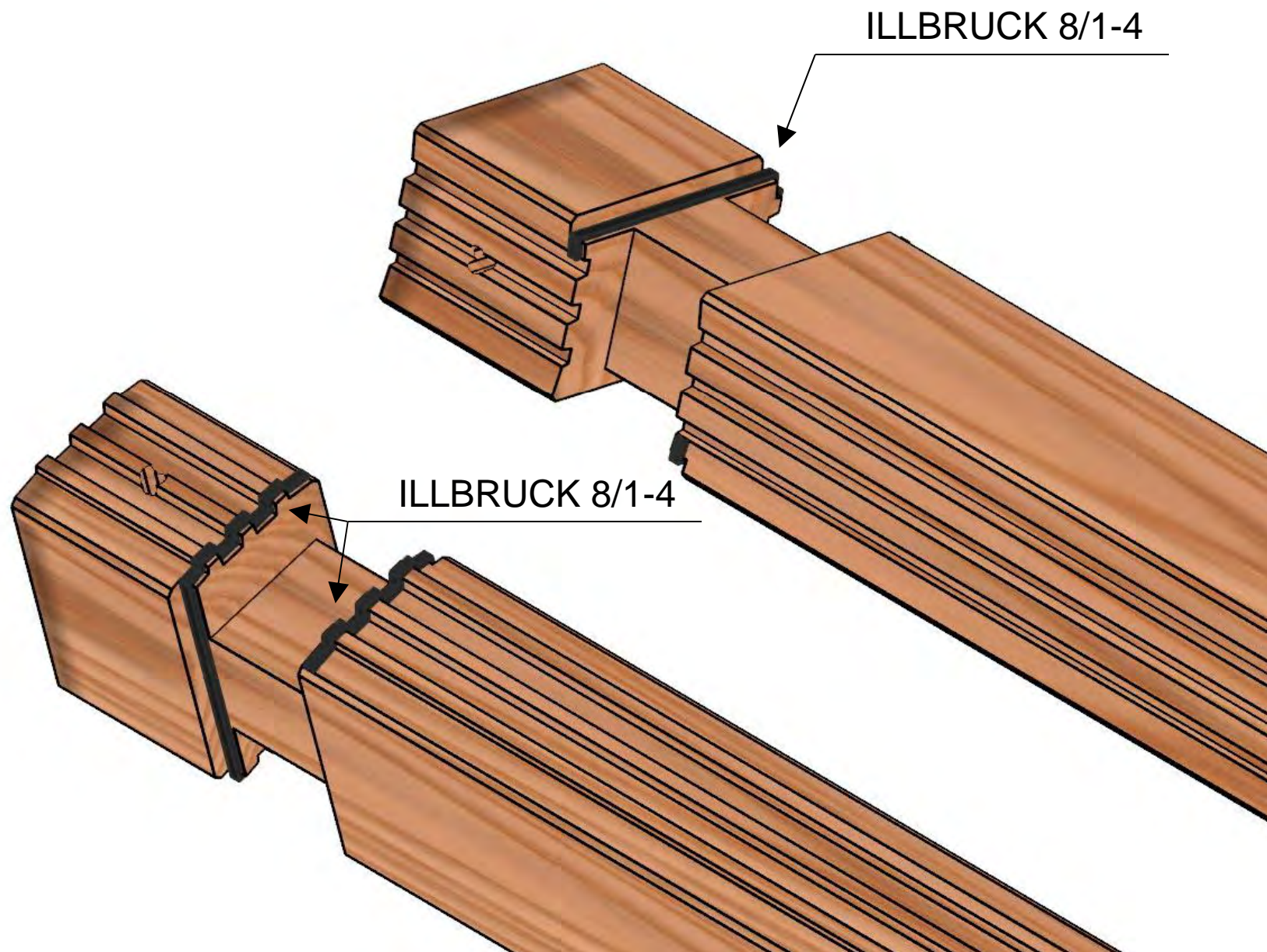
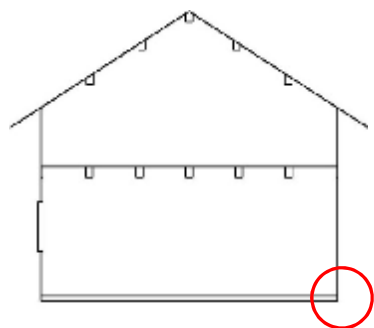
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Square log - compriband chalet - corner joint

7

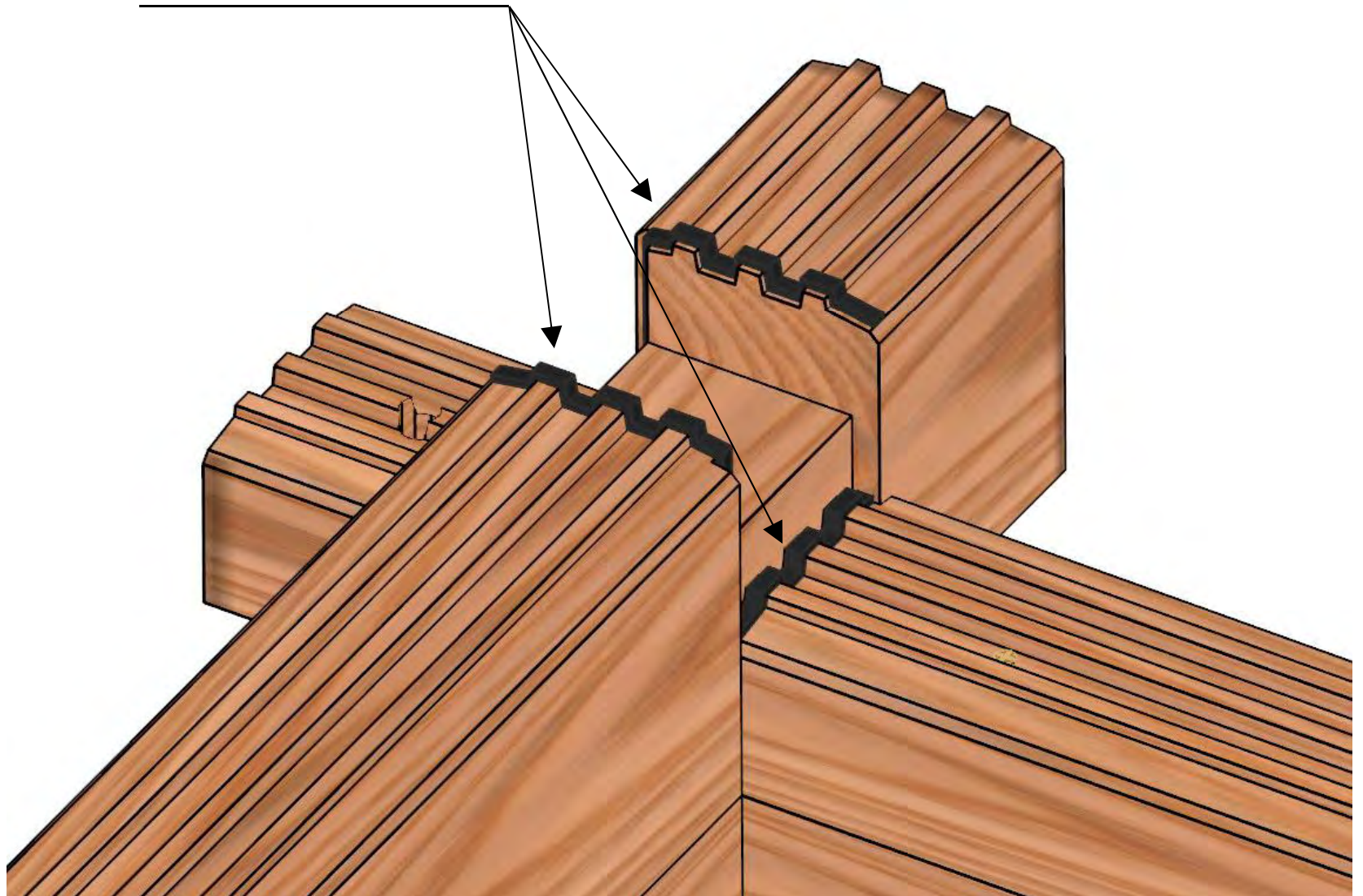
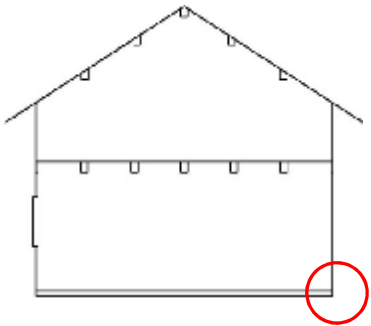




Square log - compriband chalet - corner joint

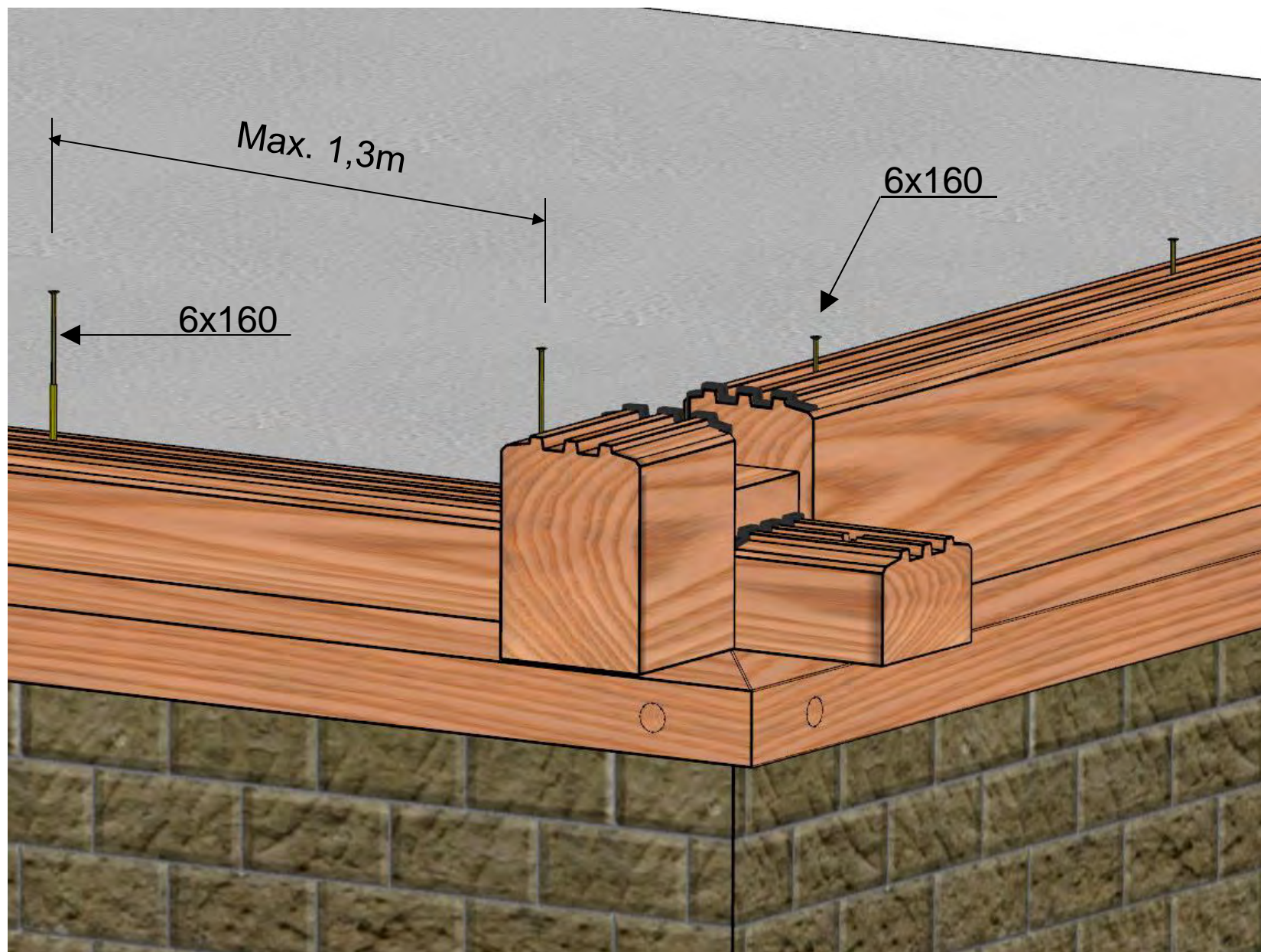
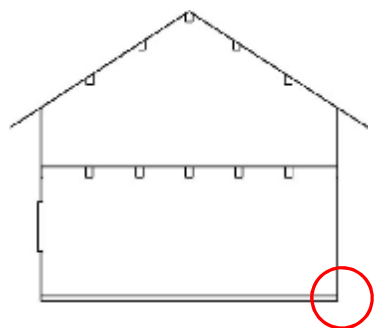
8

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First block board - fastening of the first block board

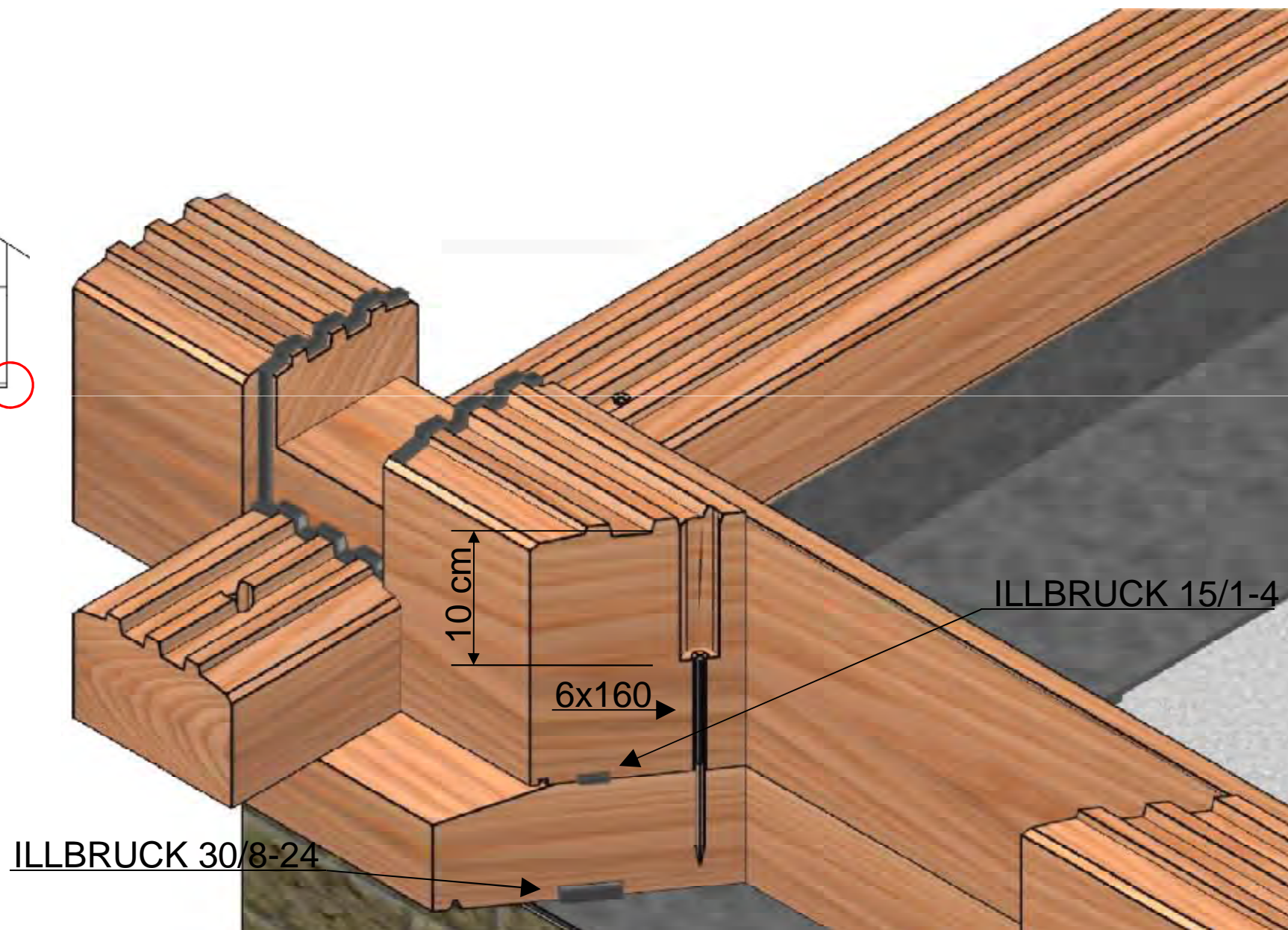
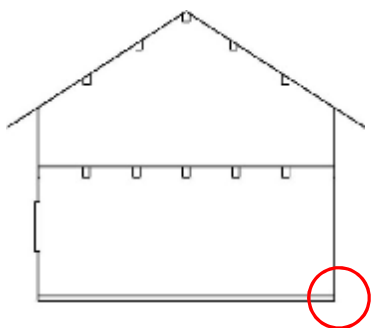
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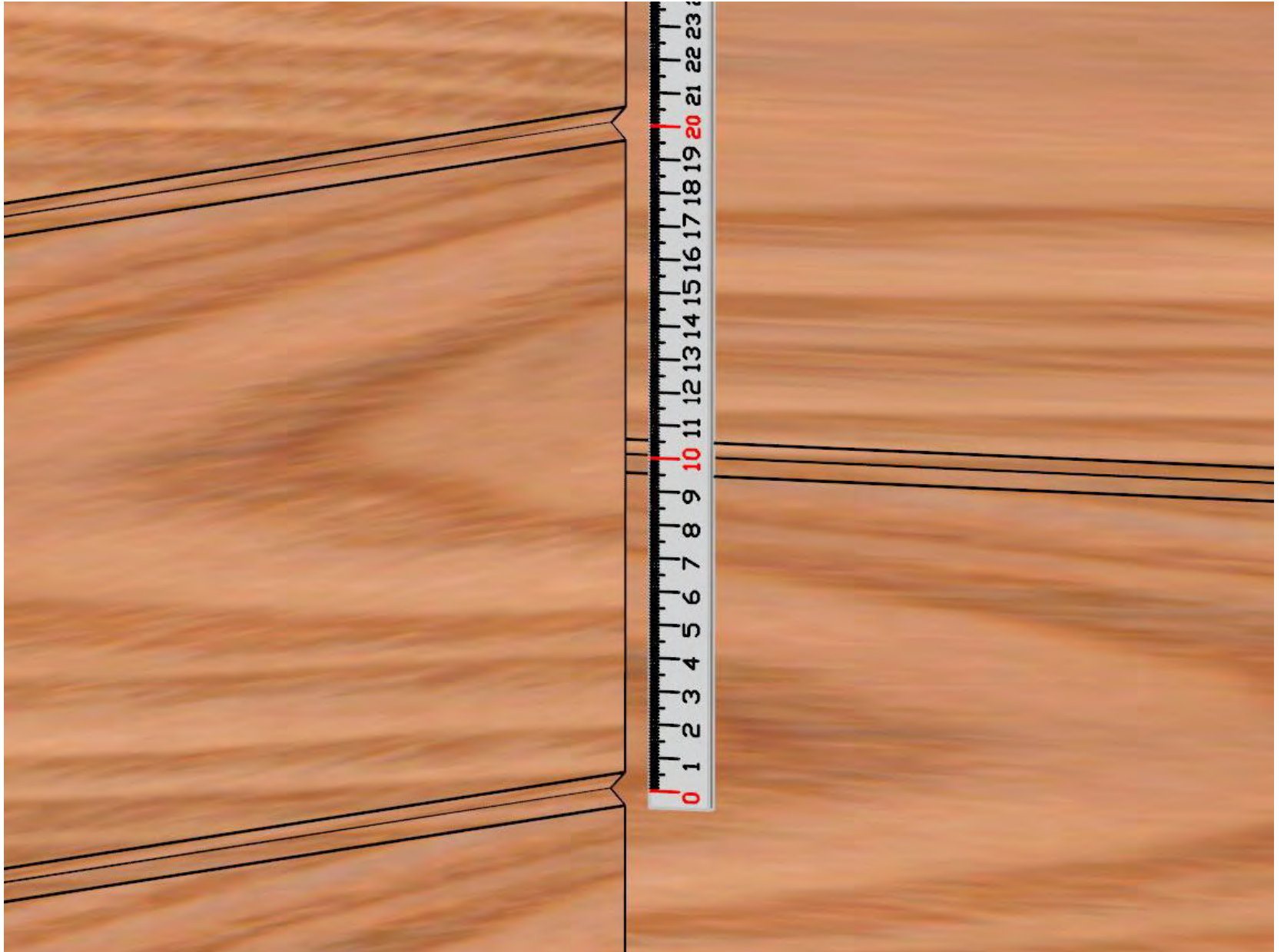
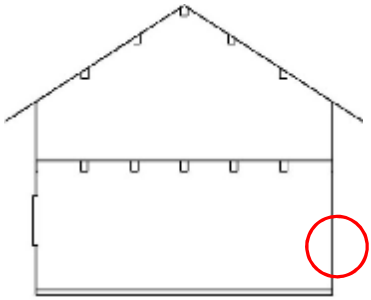
Wooden frame with the first BB - section

10



Horizontal cross - square log

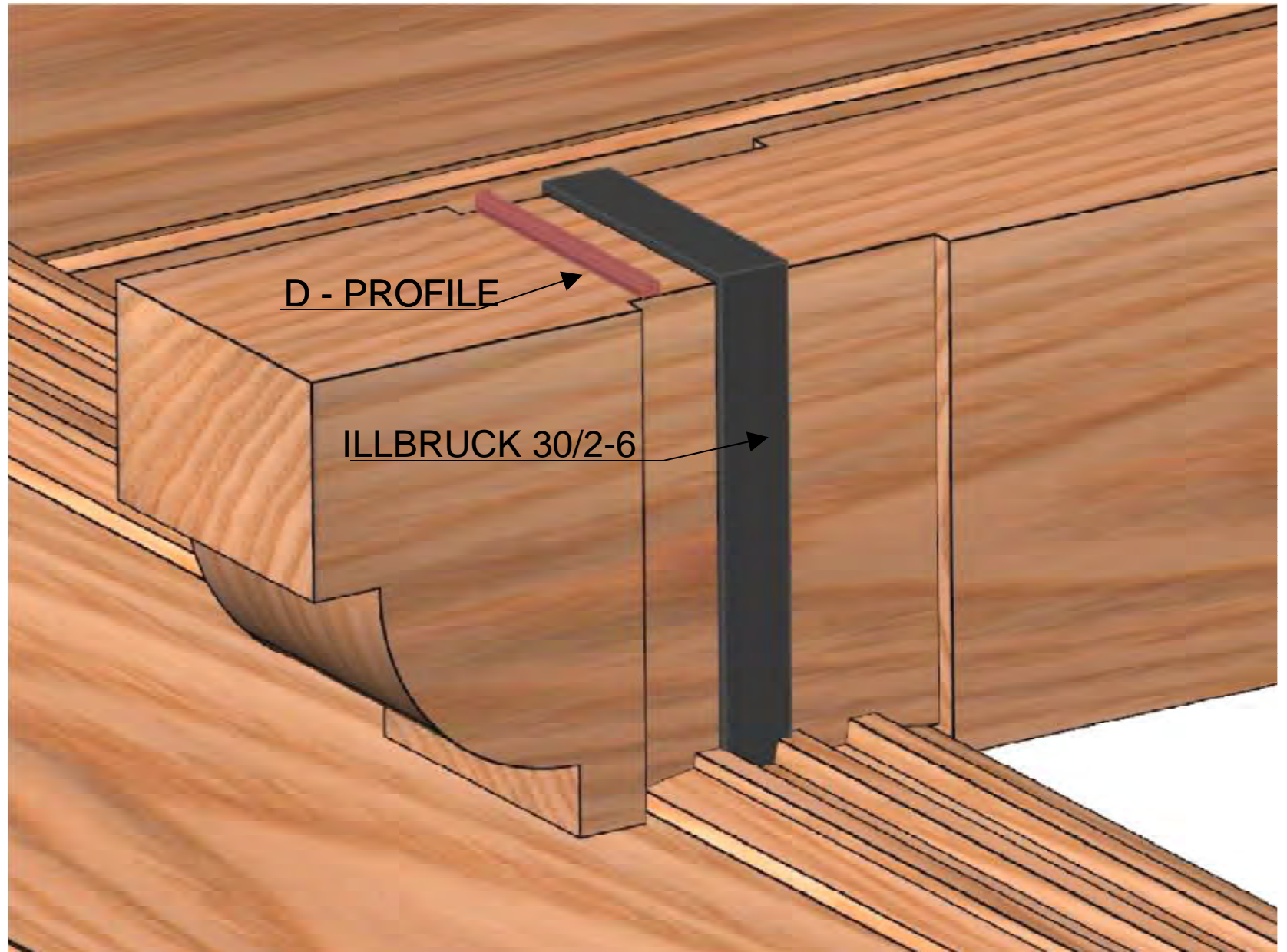
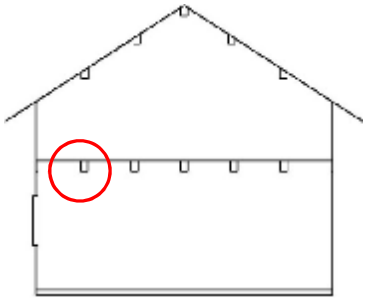
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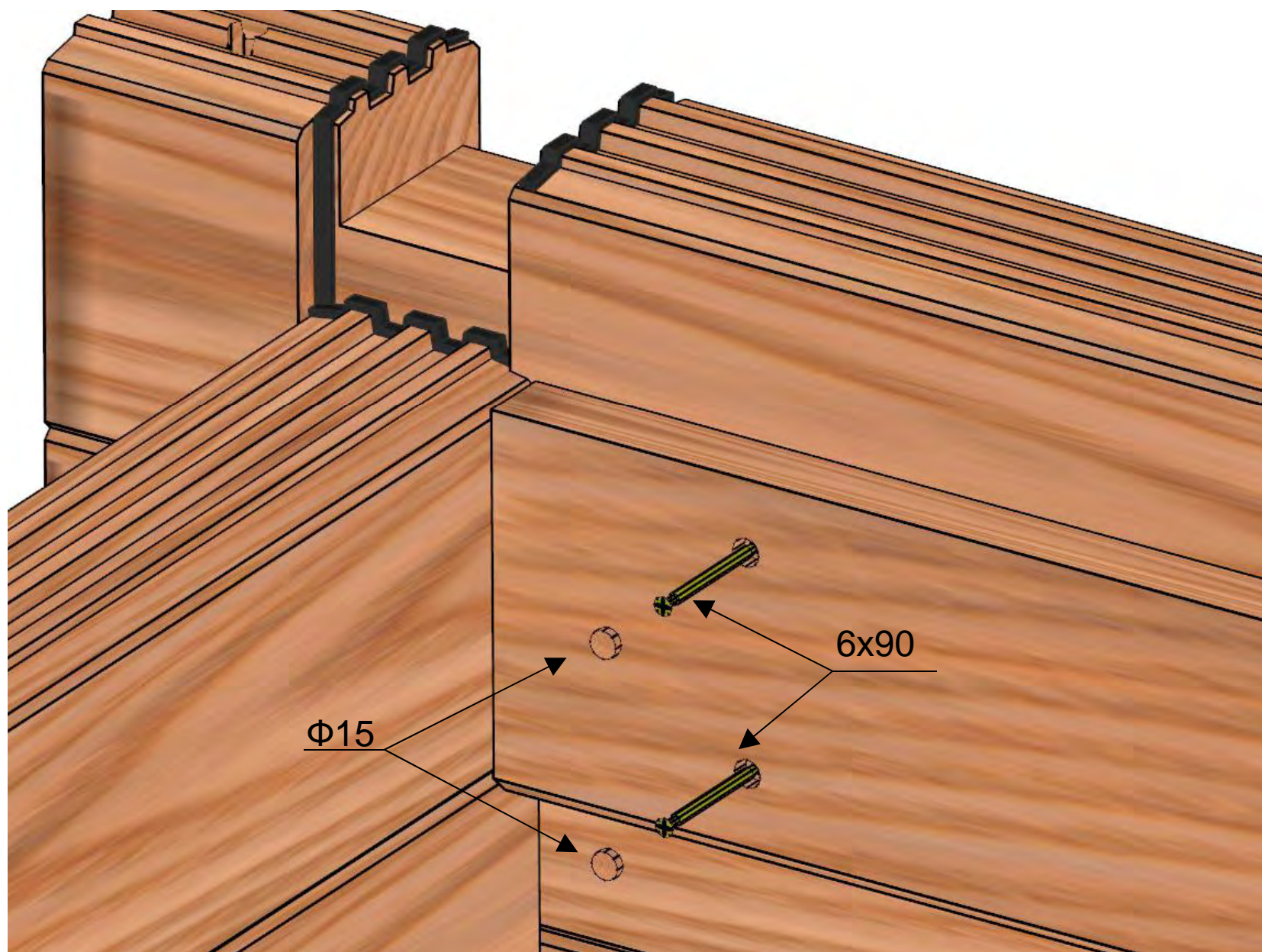
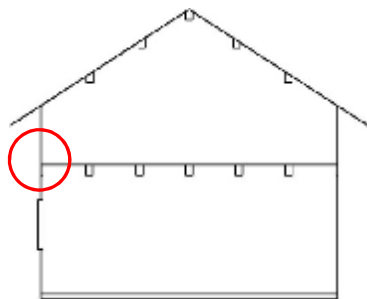
## Ceiling beams - rubber seal and compriband

# 12



## Ceiling beams - fixing to the wall

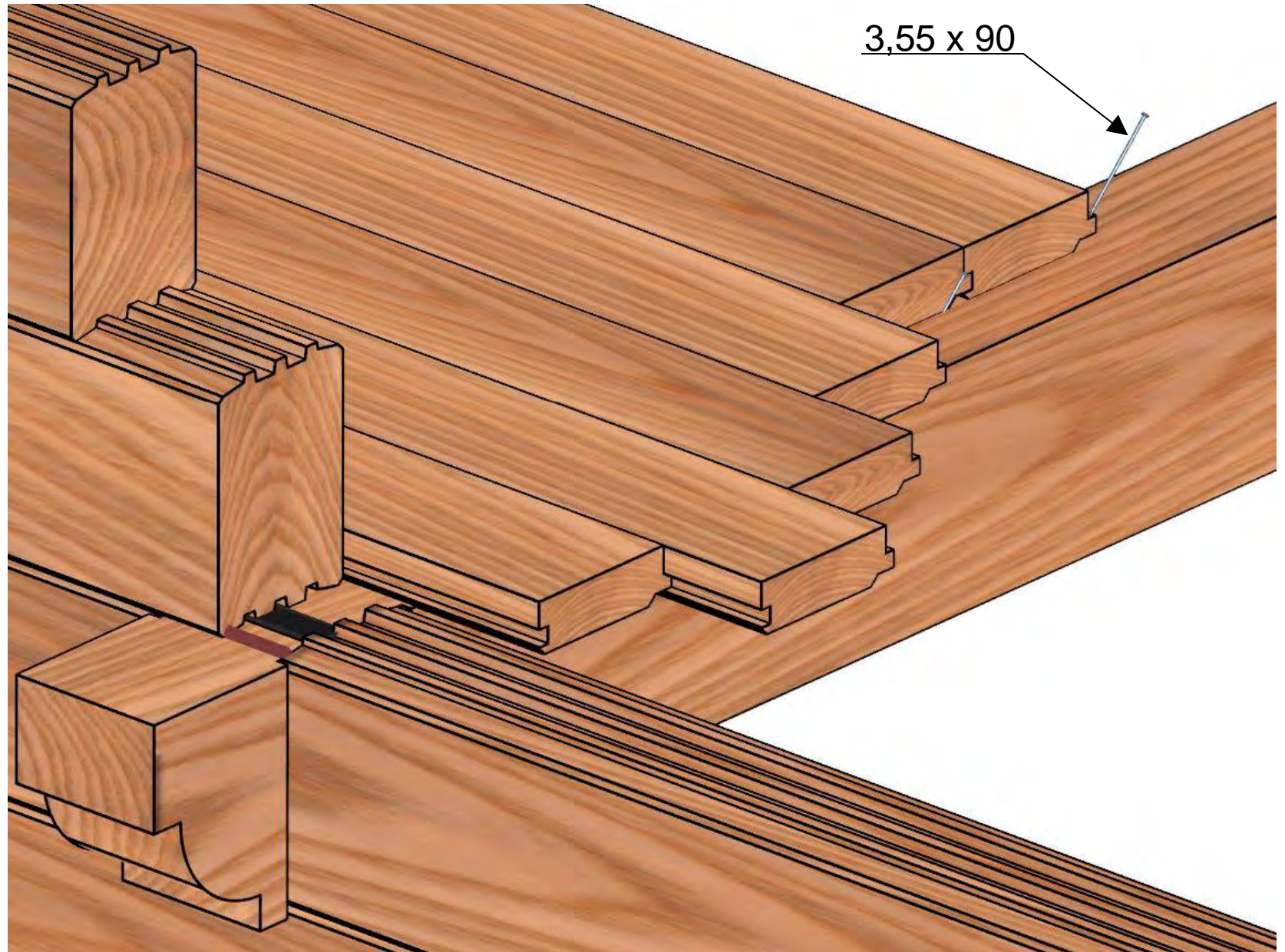
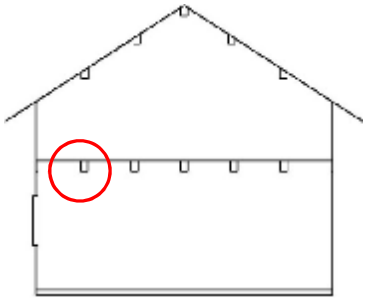
# 13





Floorboards on upper floor - fixing on ceiling beams

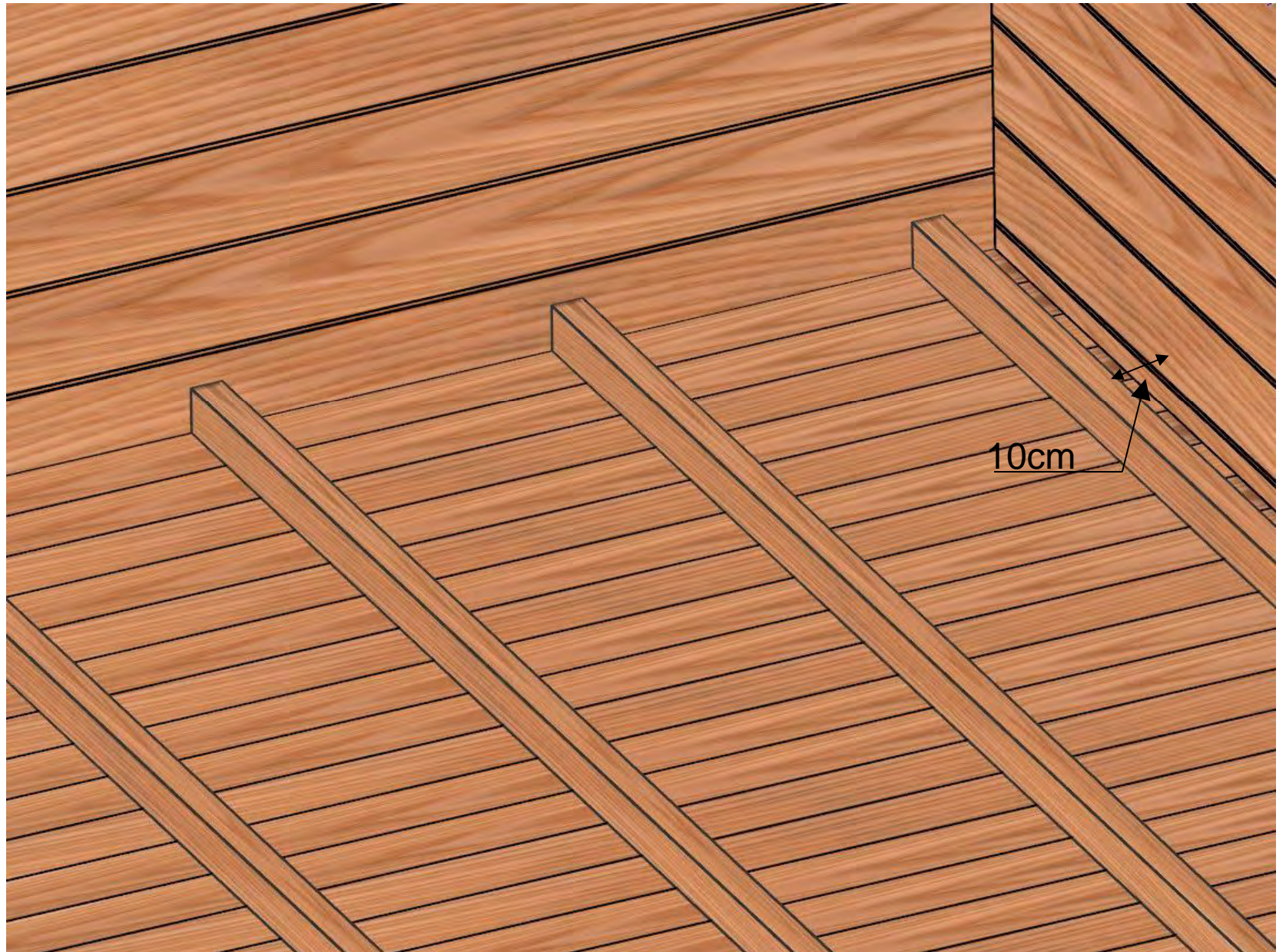
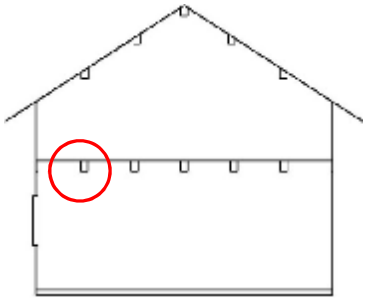
14.1





Floorboards on upper floor – support bars

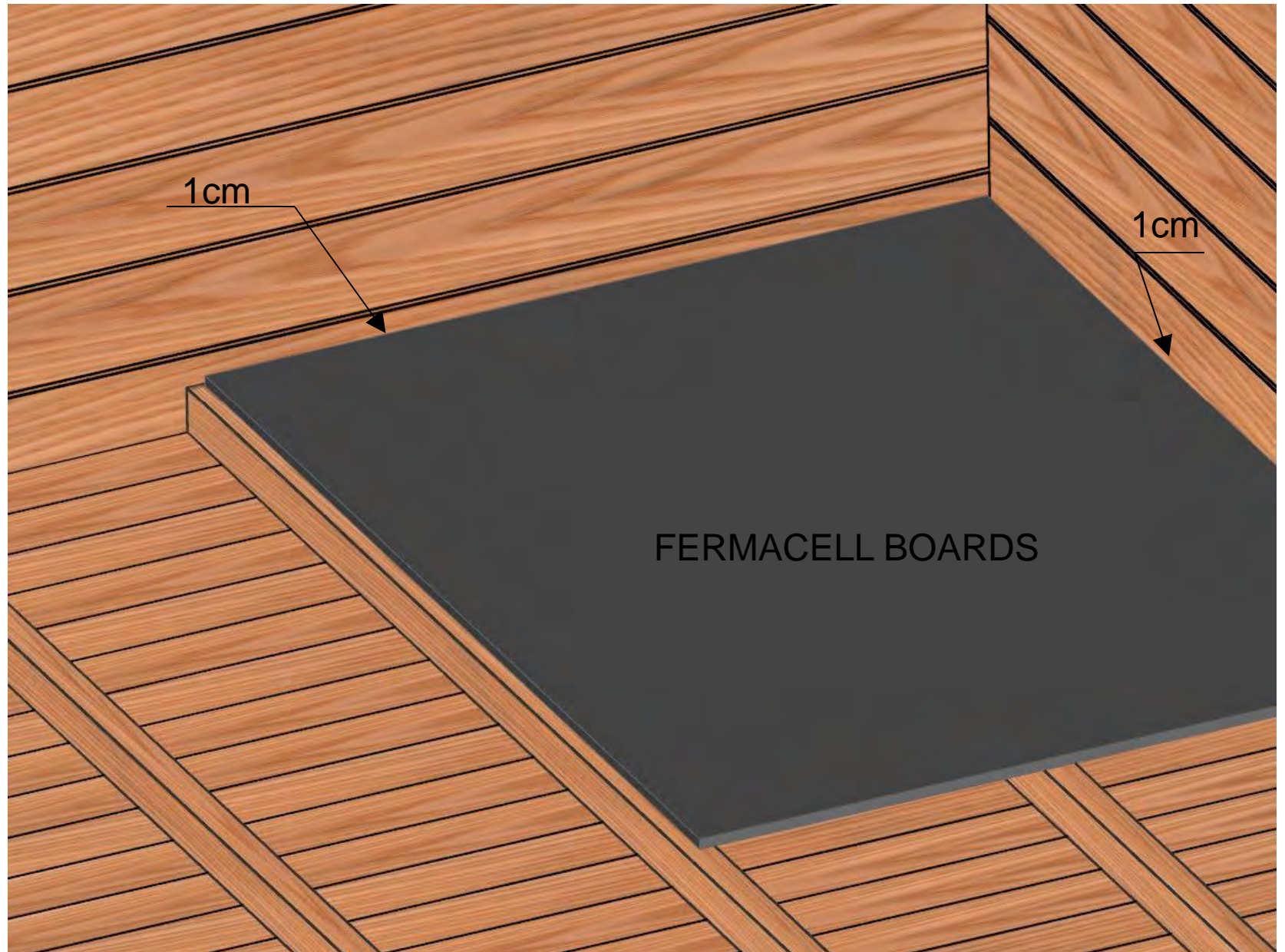
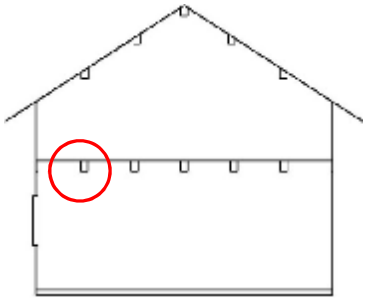
# 14.2





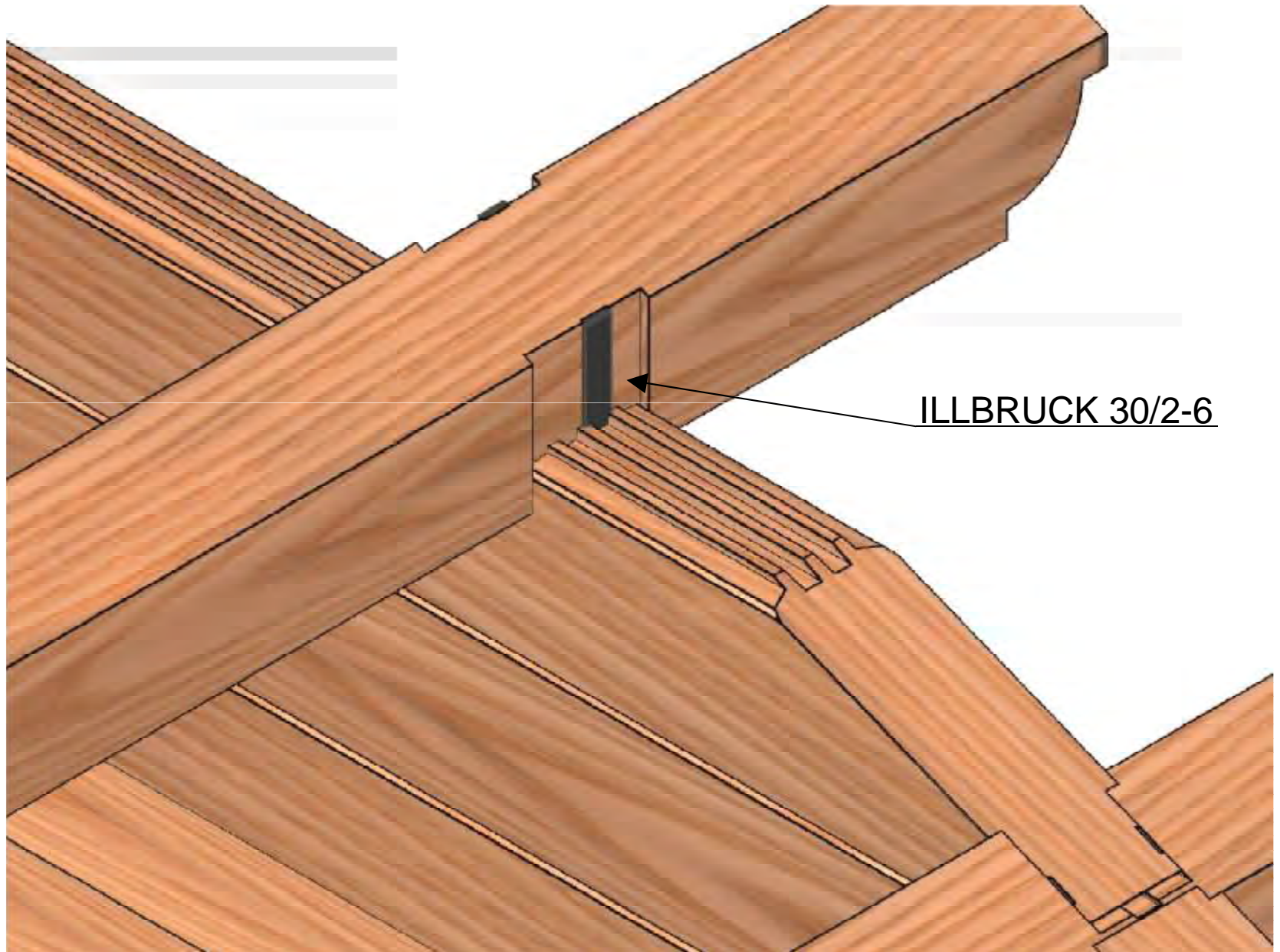
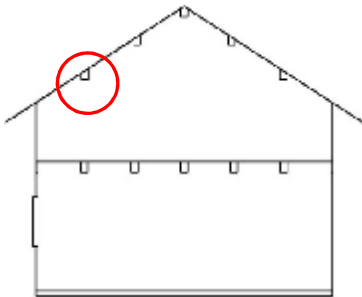
Floorboards on upper floor – fermacell boards on support bars

# 14.3



Purlin roof construction - compriband on purlins

# 15.1

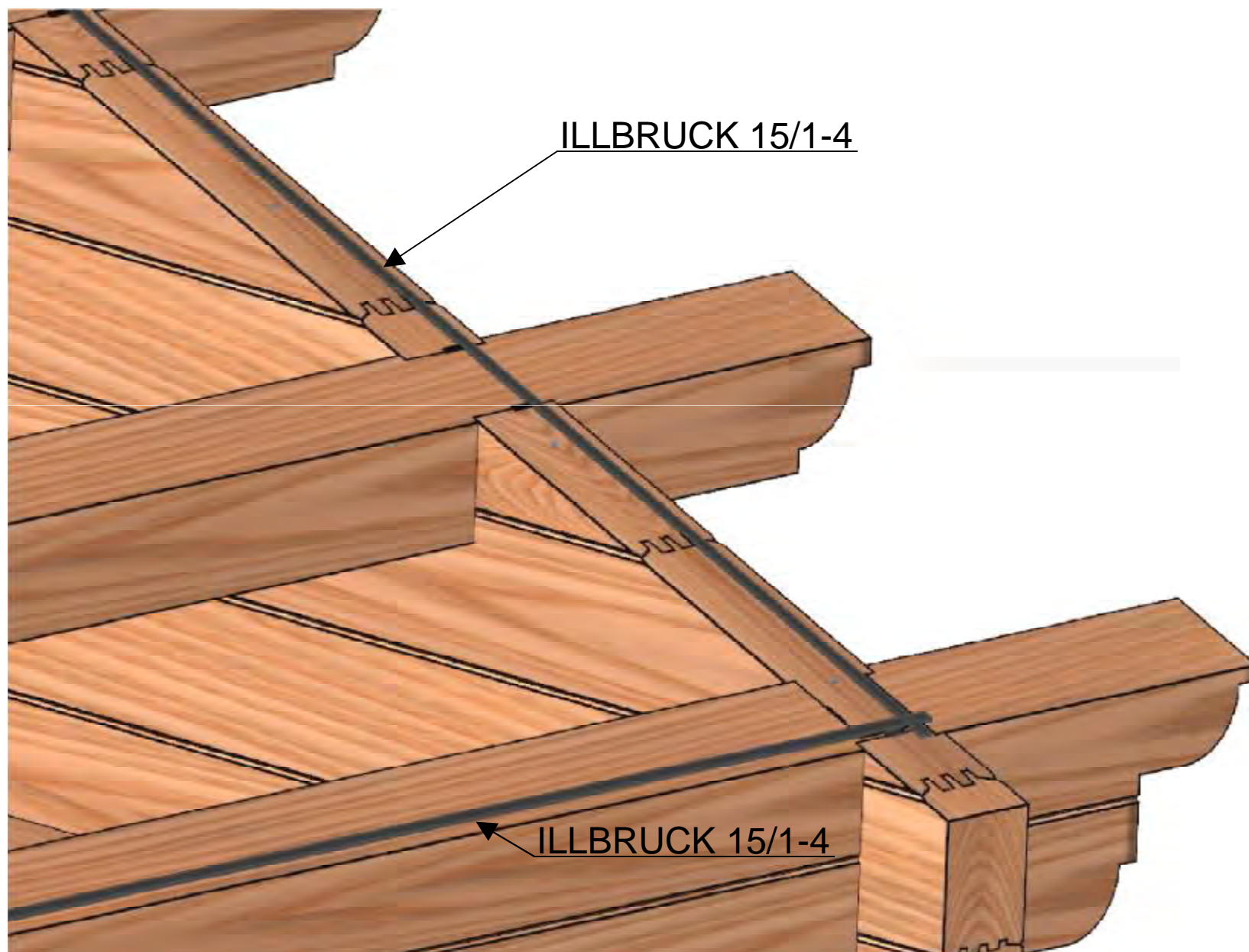
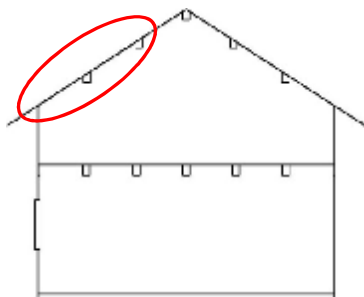


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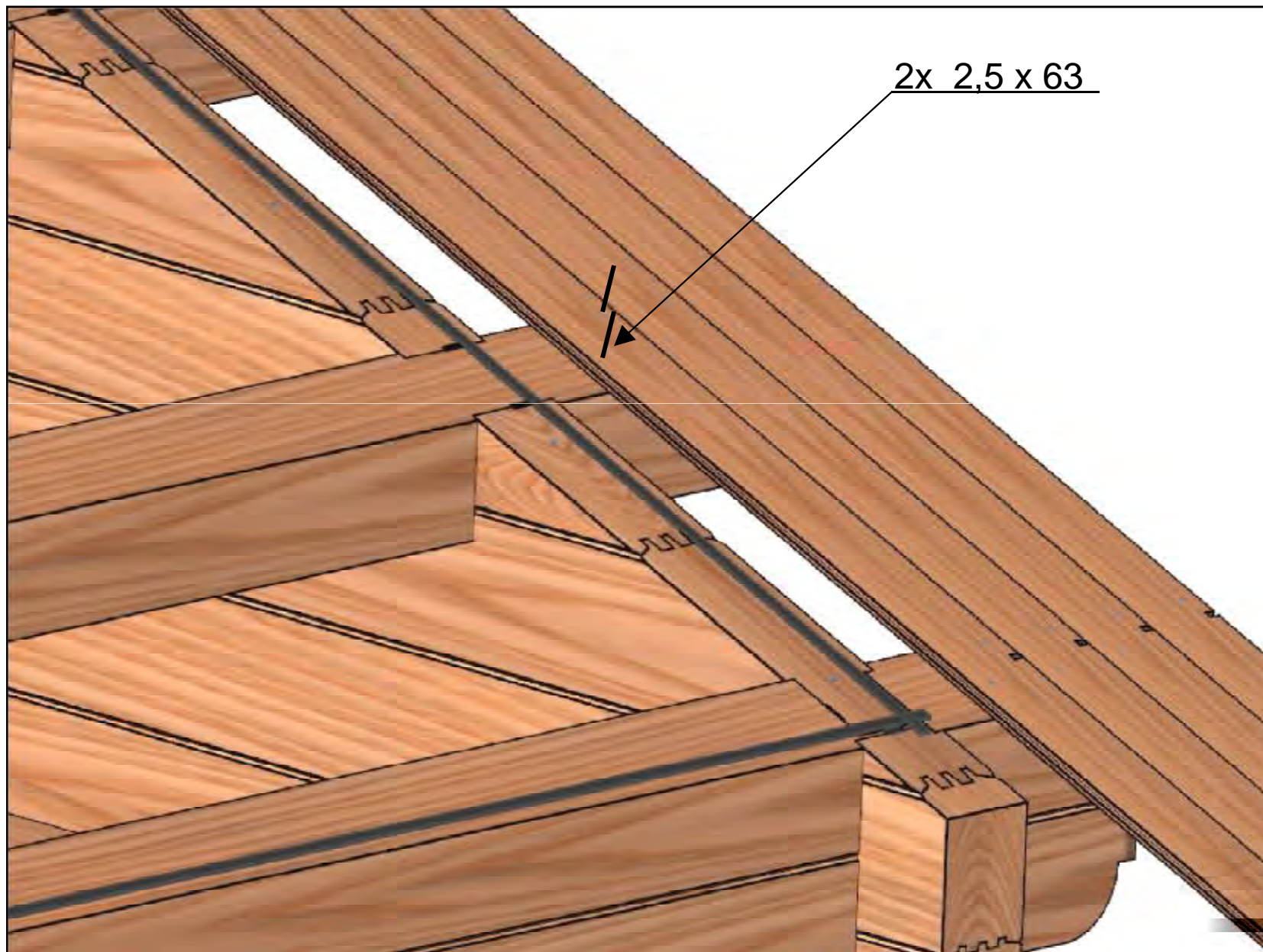
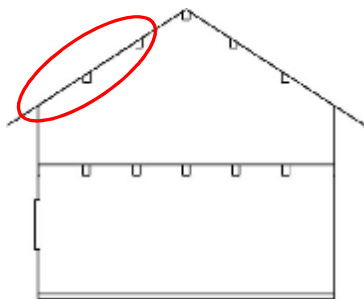
Purlin roof construction - compriband on the gable (and at the eaves)

## 15.2



## Purlin roof construction - fixing of roof planks

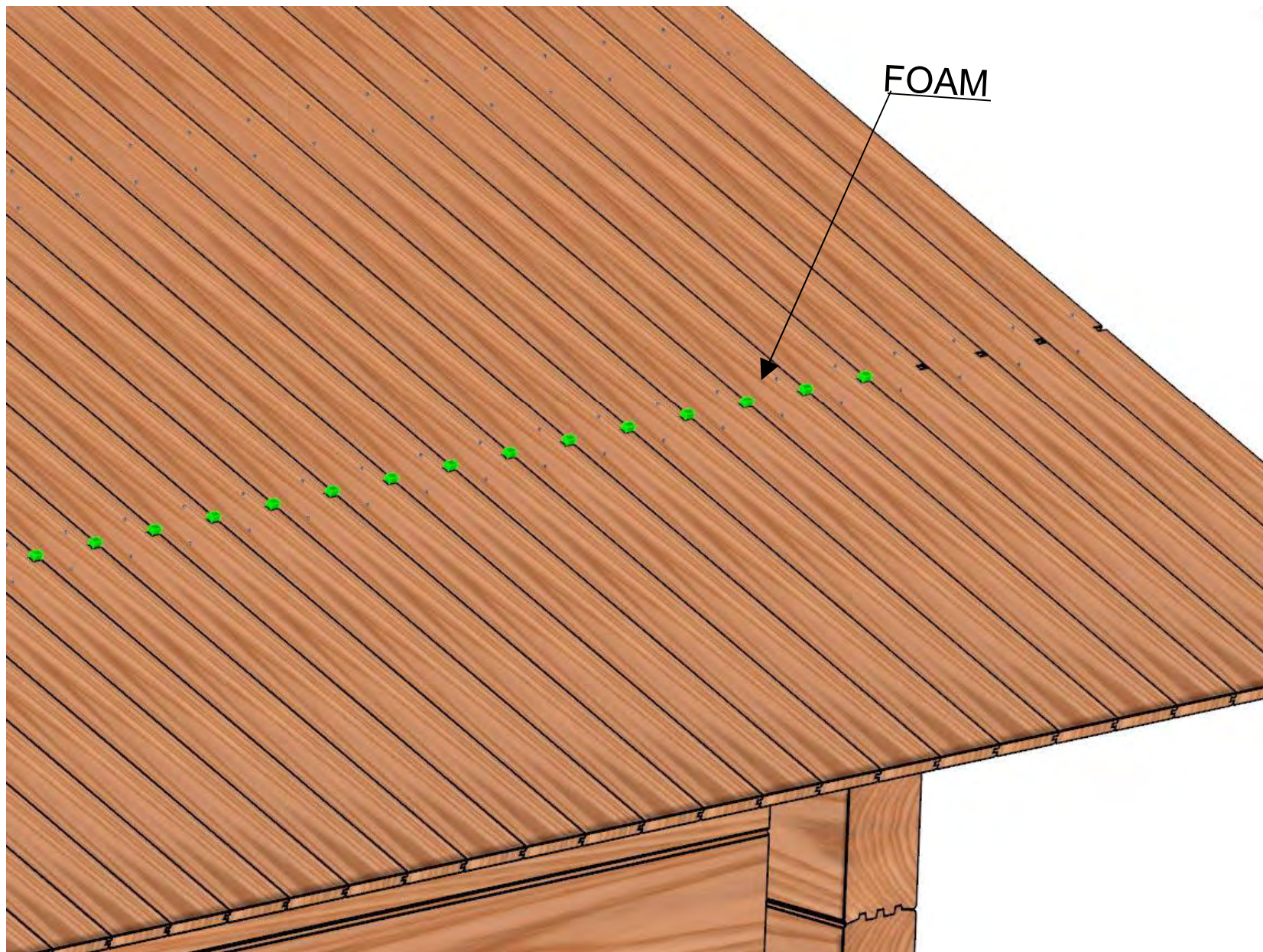
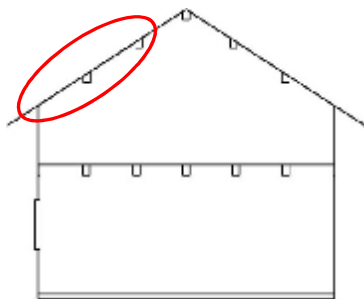
# 15.3





Purlin roof construction - sealing of roof planks on the eaves

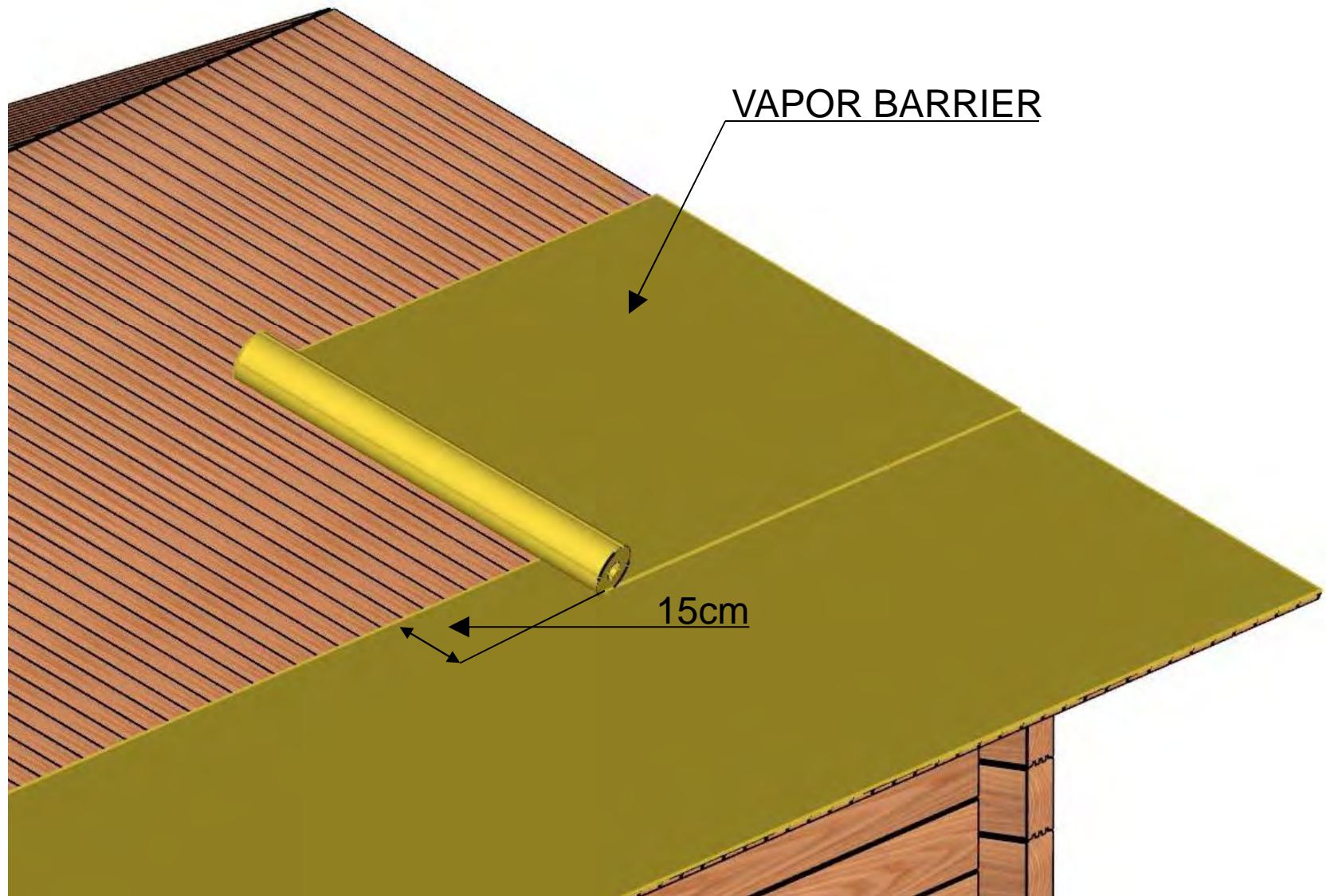
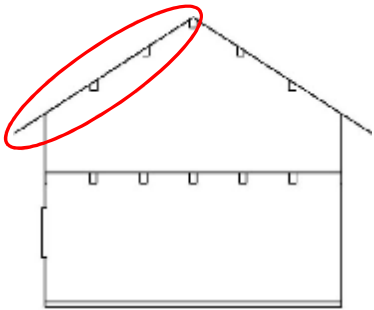
15.4





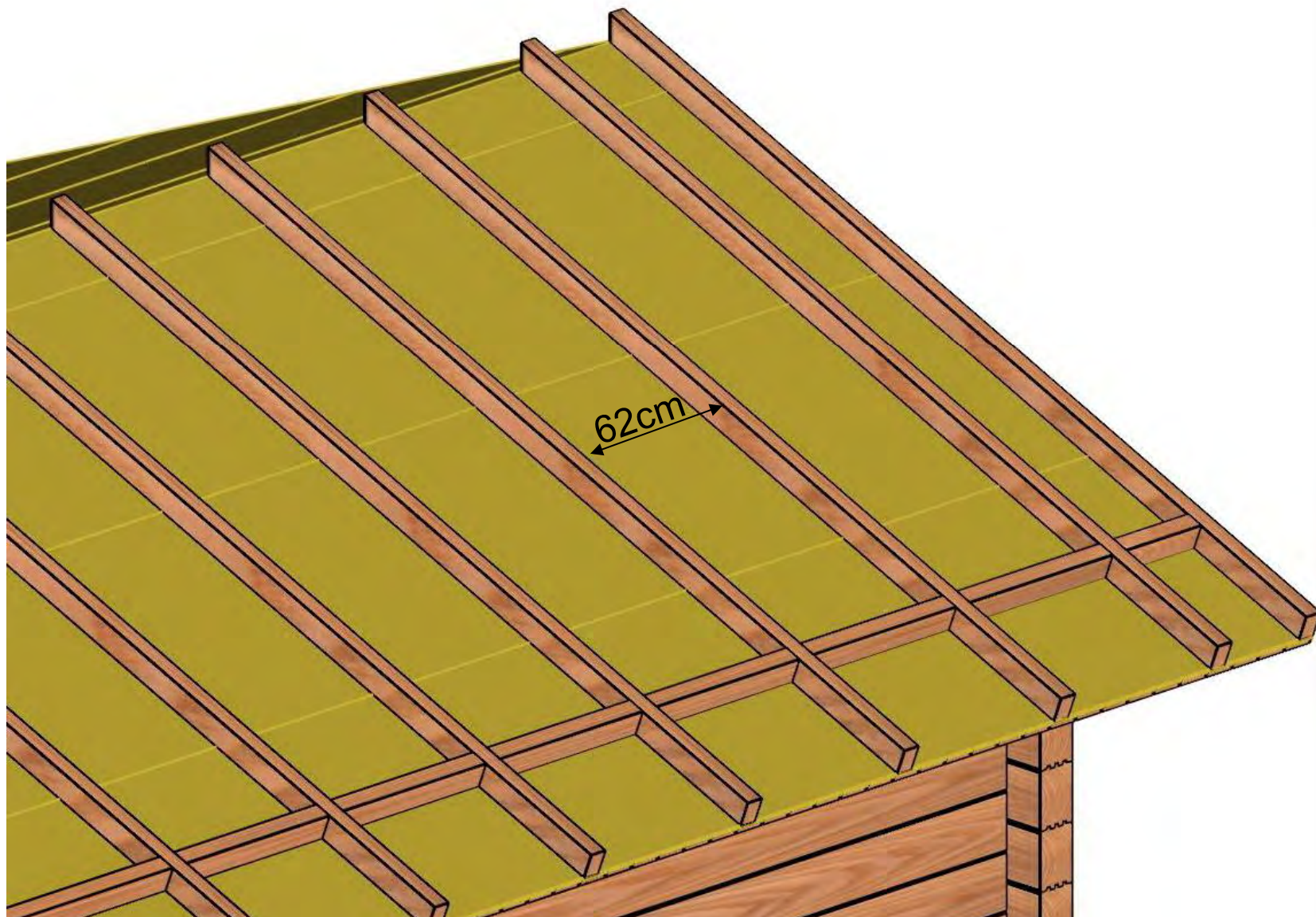
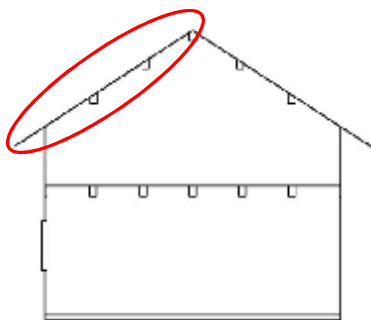
## Purlin roof construction - vapor barrier

# 15.5



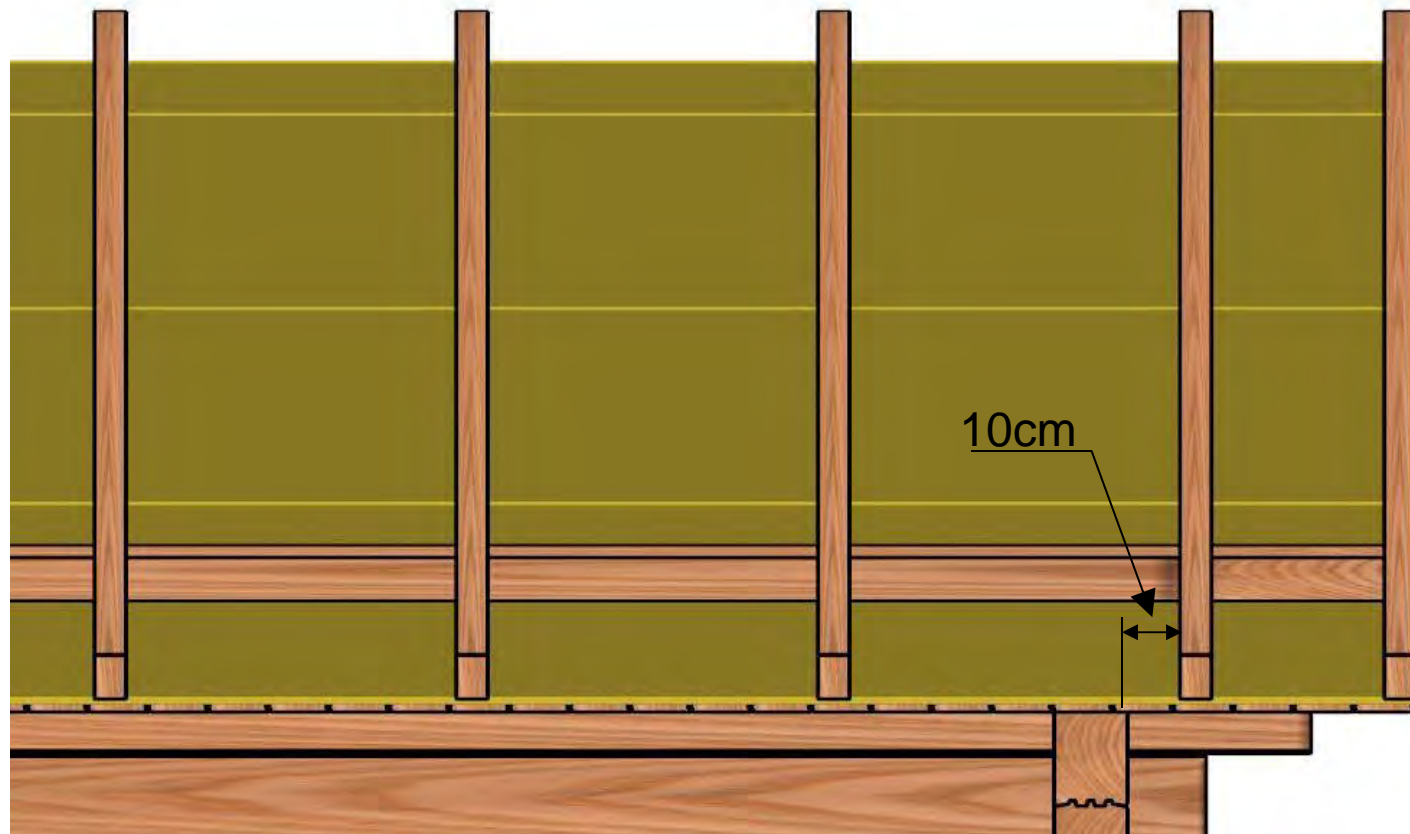
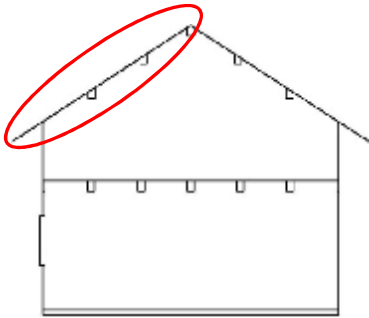


# 15.6



Purlin roof construction - roof rafters - limitation of fixing the insulation - gable

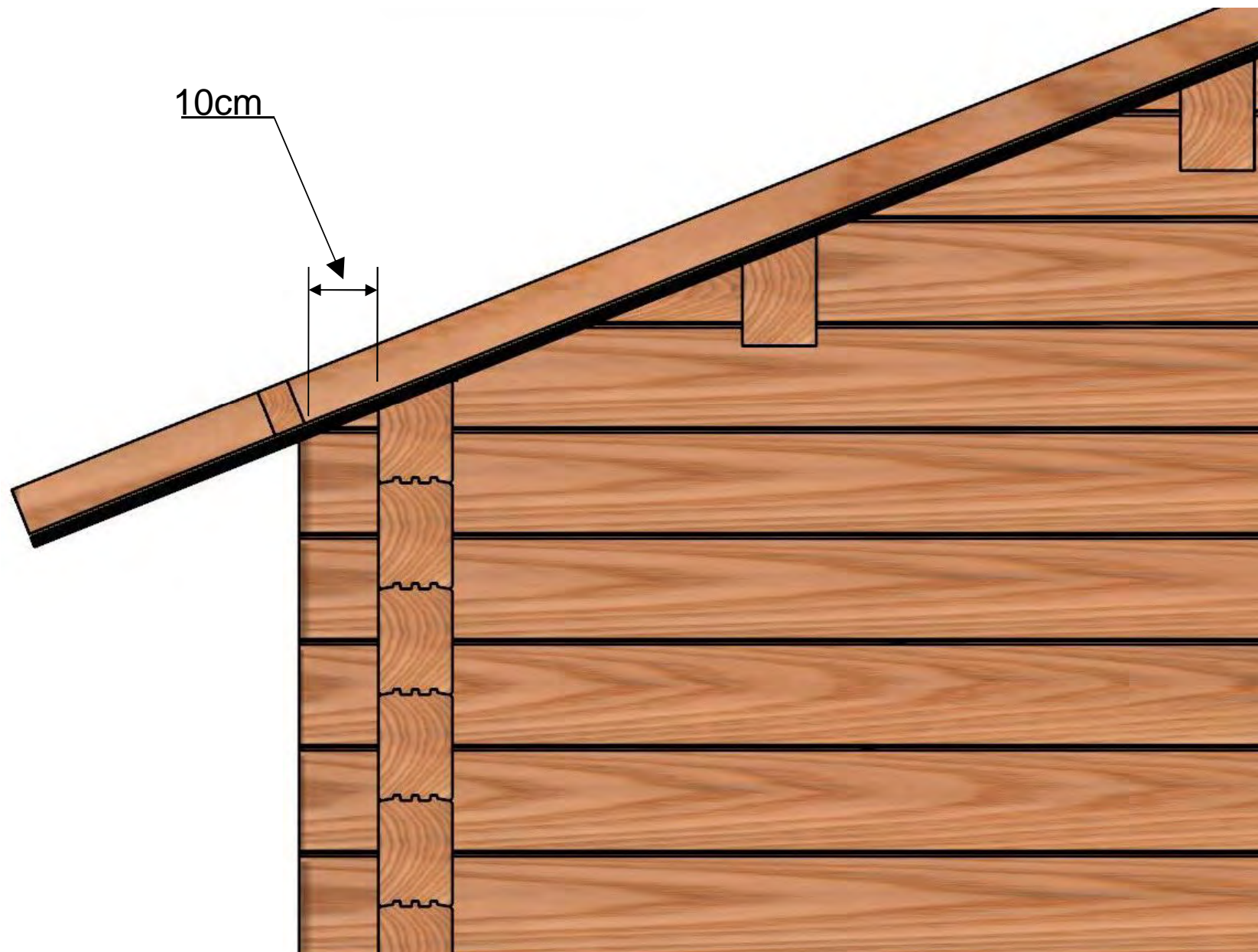
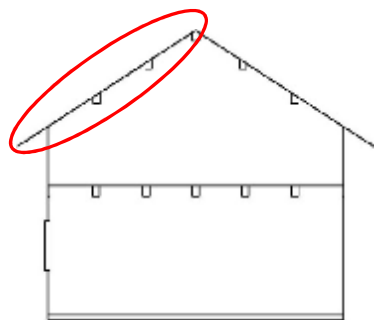
# 15.7





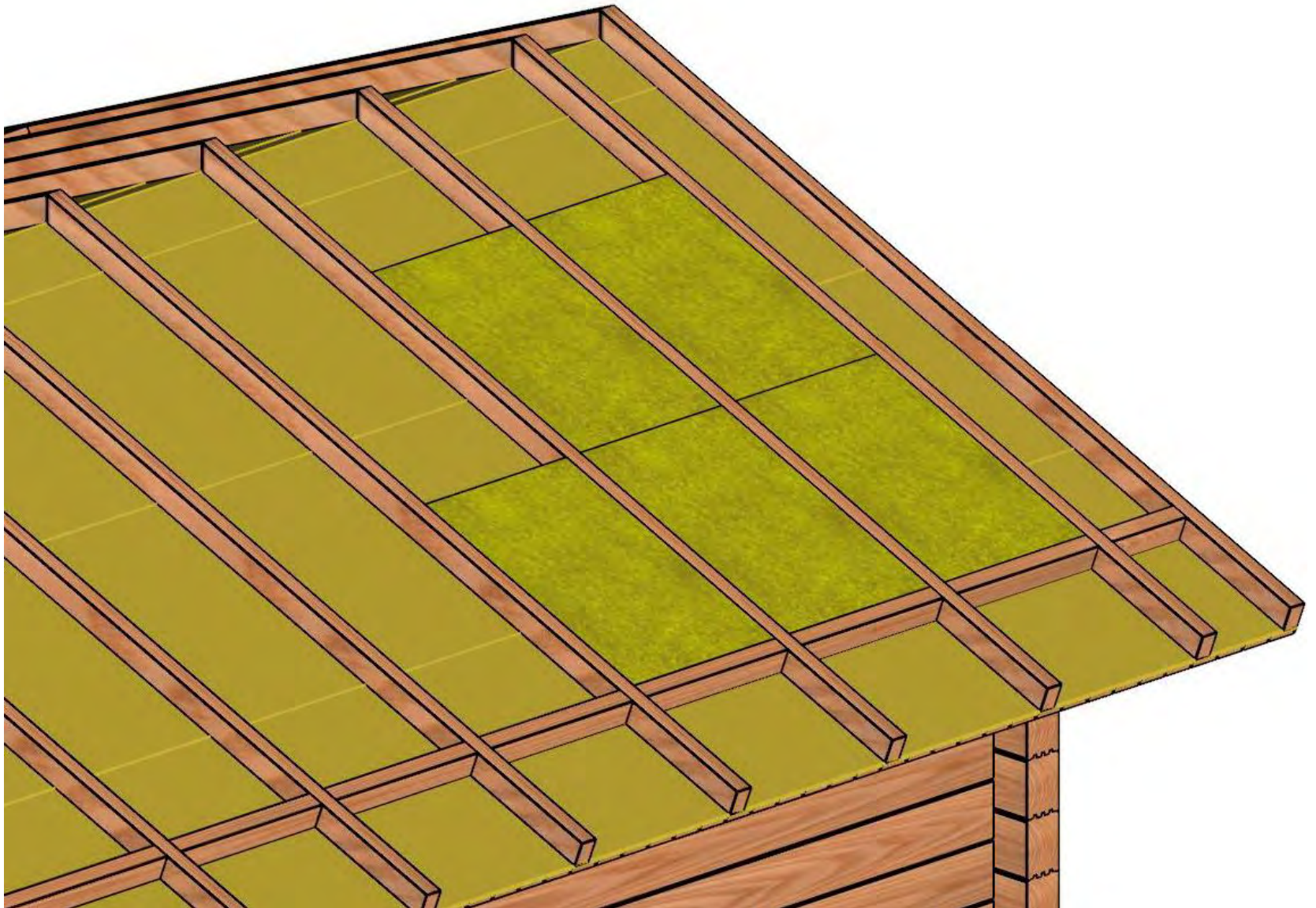
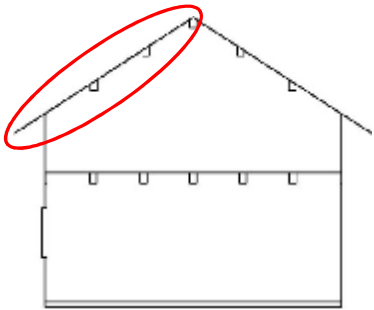
Purlin roof construction - roof rafters - limitation of fixing the insulation - eave

15.8



Purlin roof construction - insulation

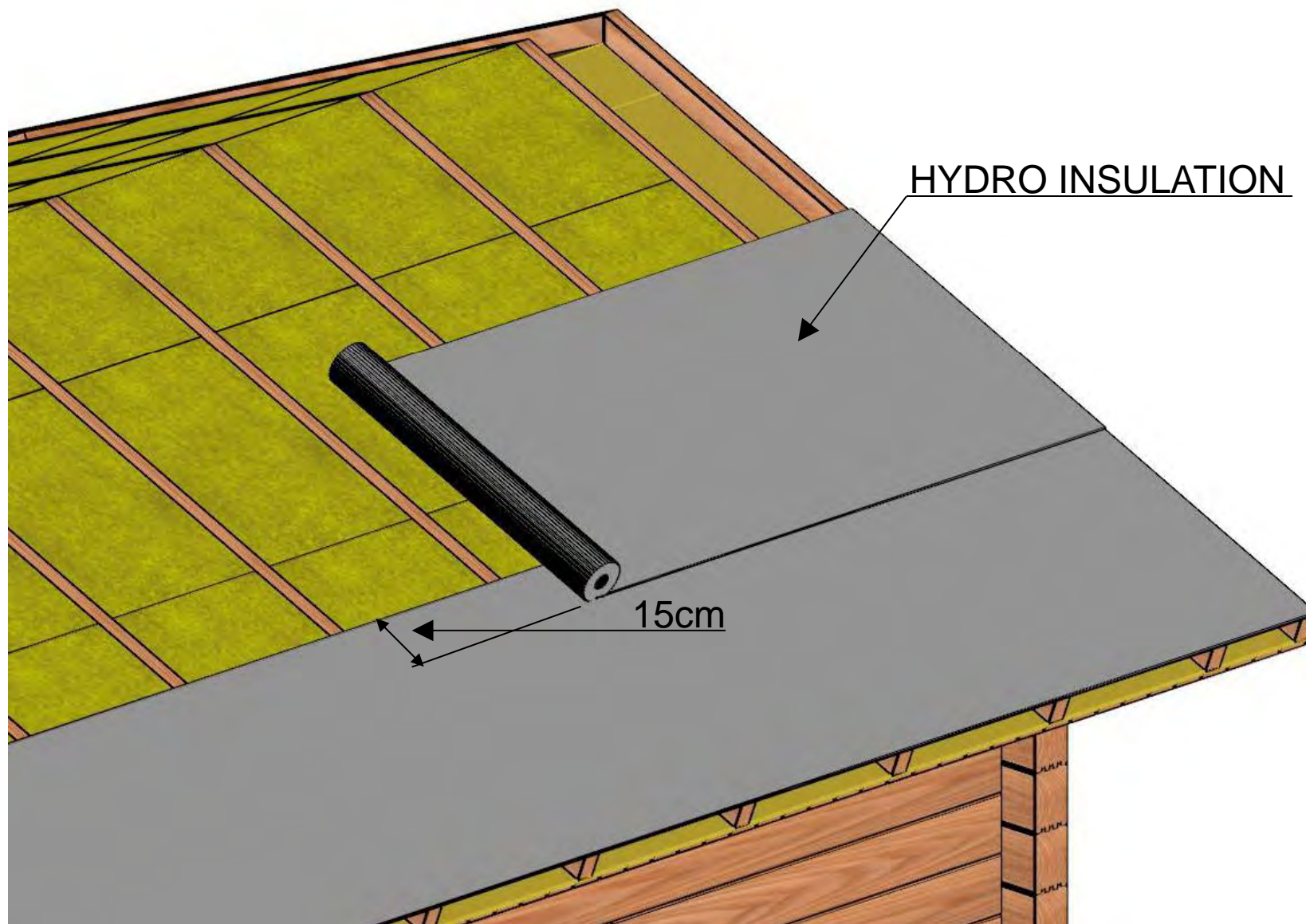
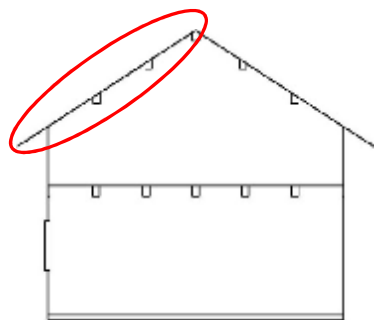
# 15.9





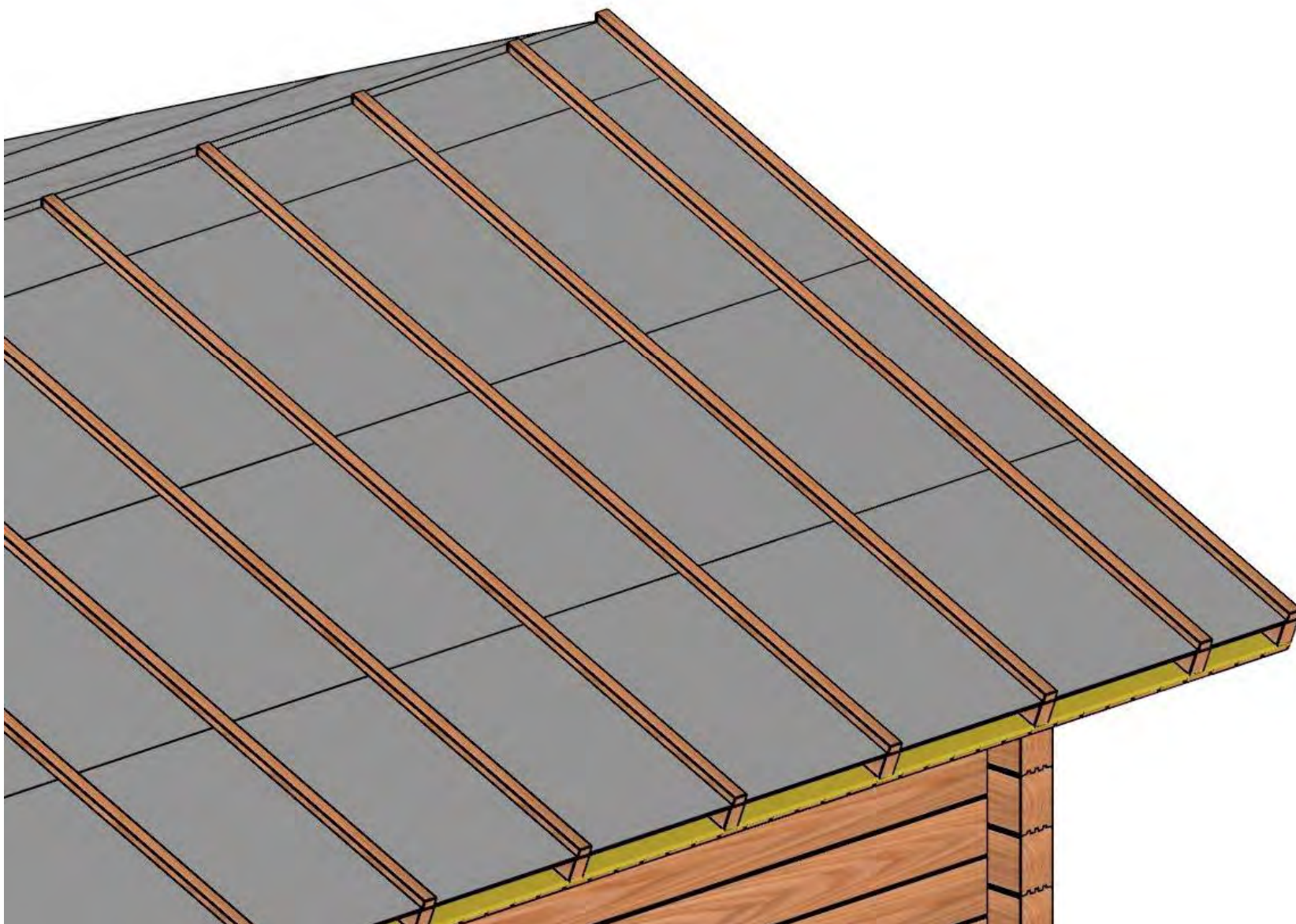
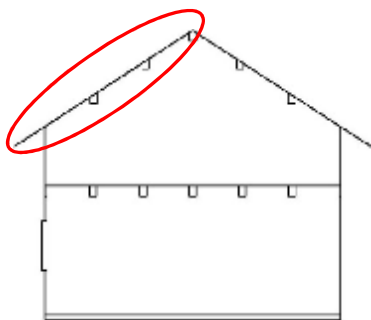
## Purlin roof construction – hydro insulation

# 15.10



Purlin roof construction - roof rafters - ventilation strips

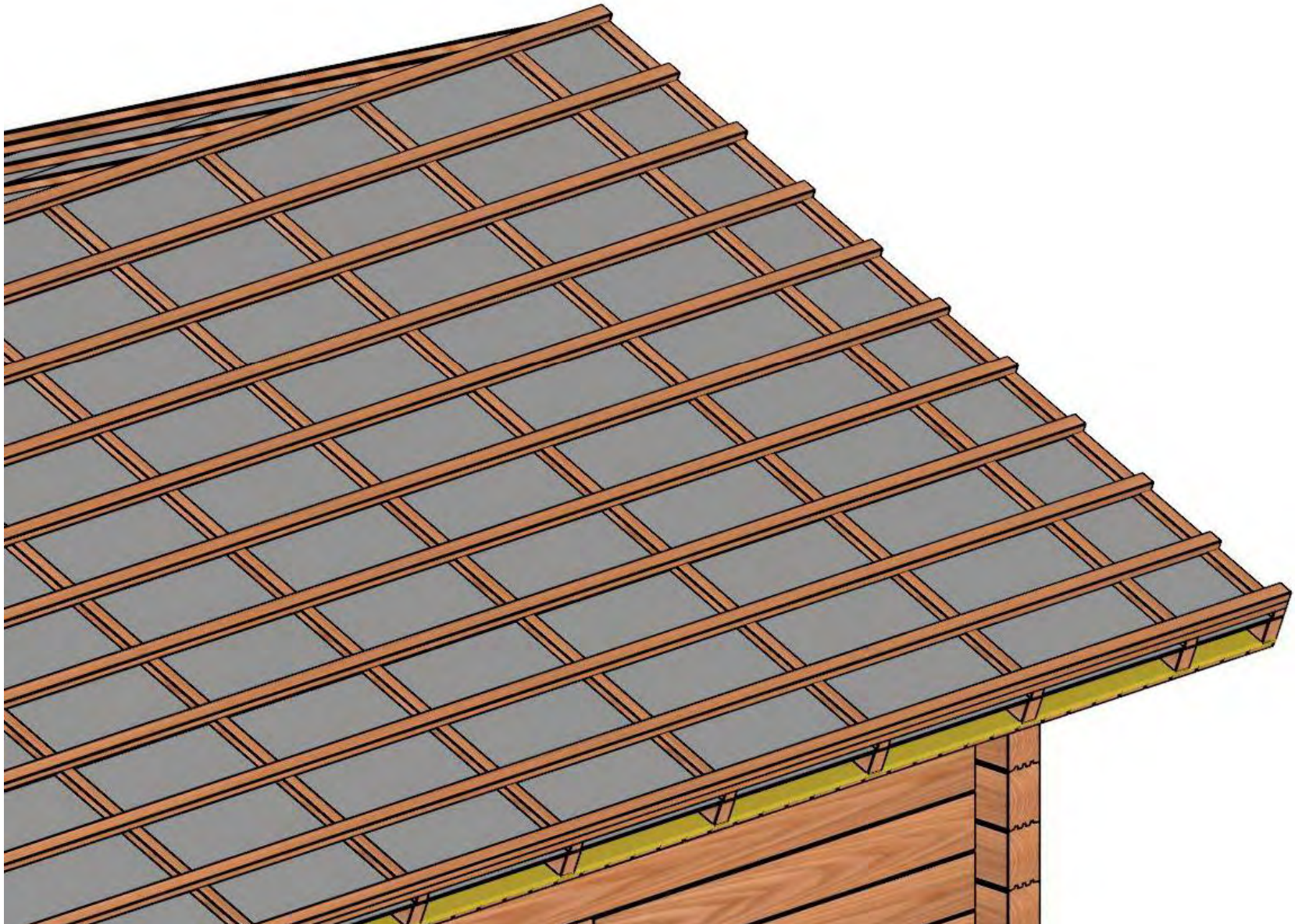
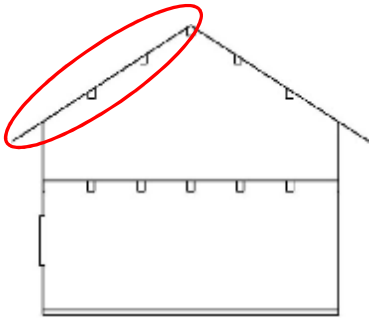
15.11





Purlin roof construction – roof tiles battening

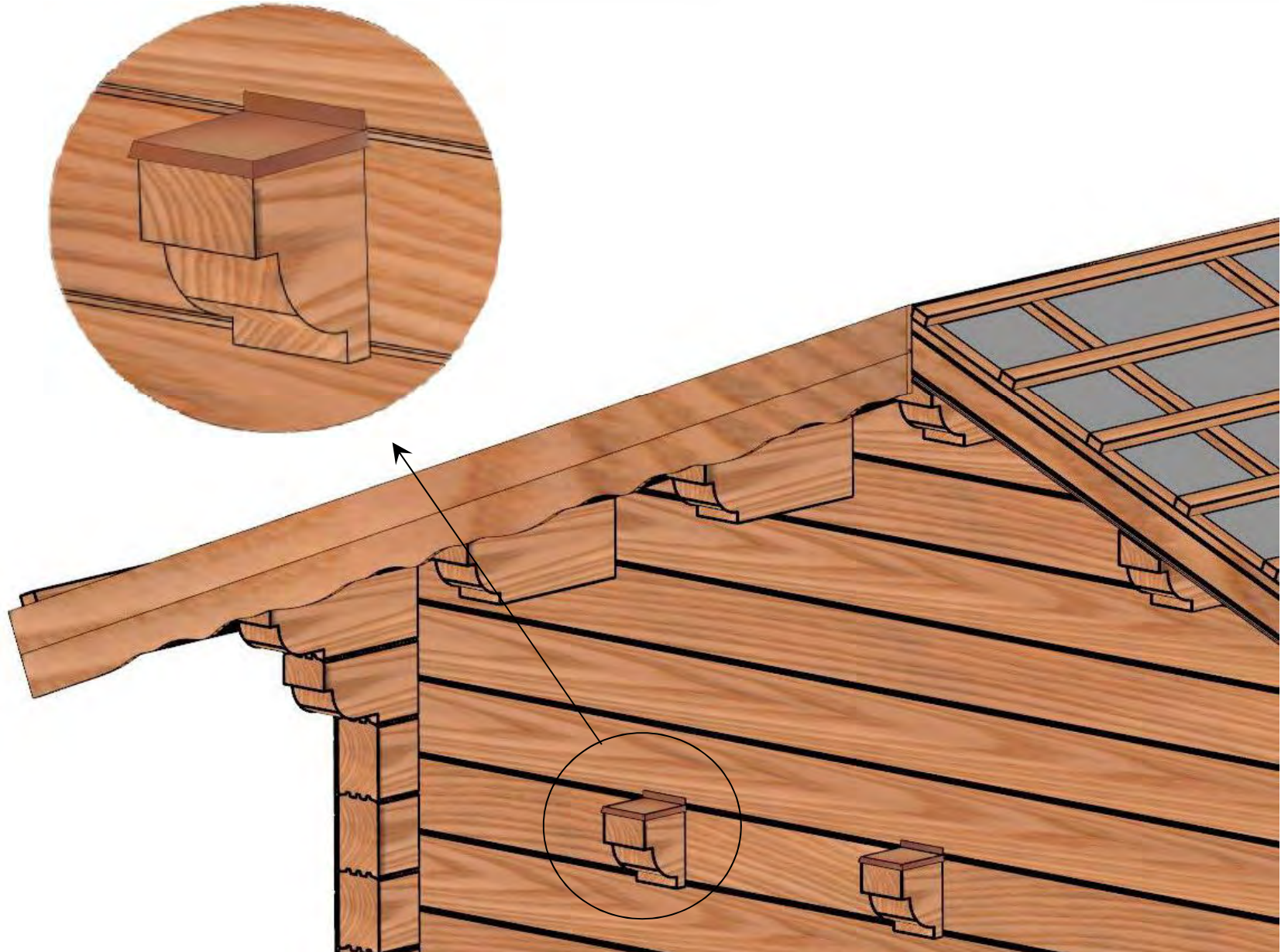
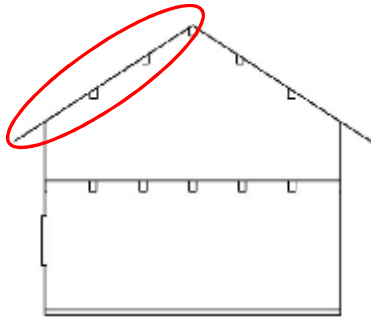
15.12





Purlin roof construction - ceiling beams - front heads - sheet metal cladding (NOT PROVIDED BY WALFER)

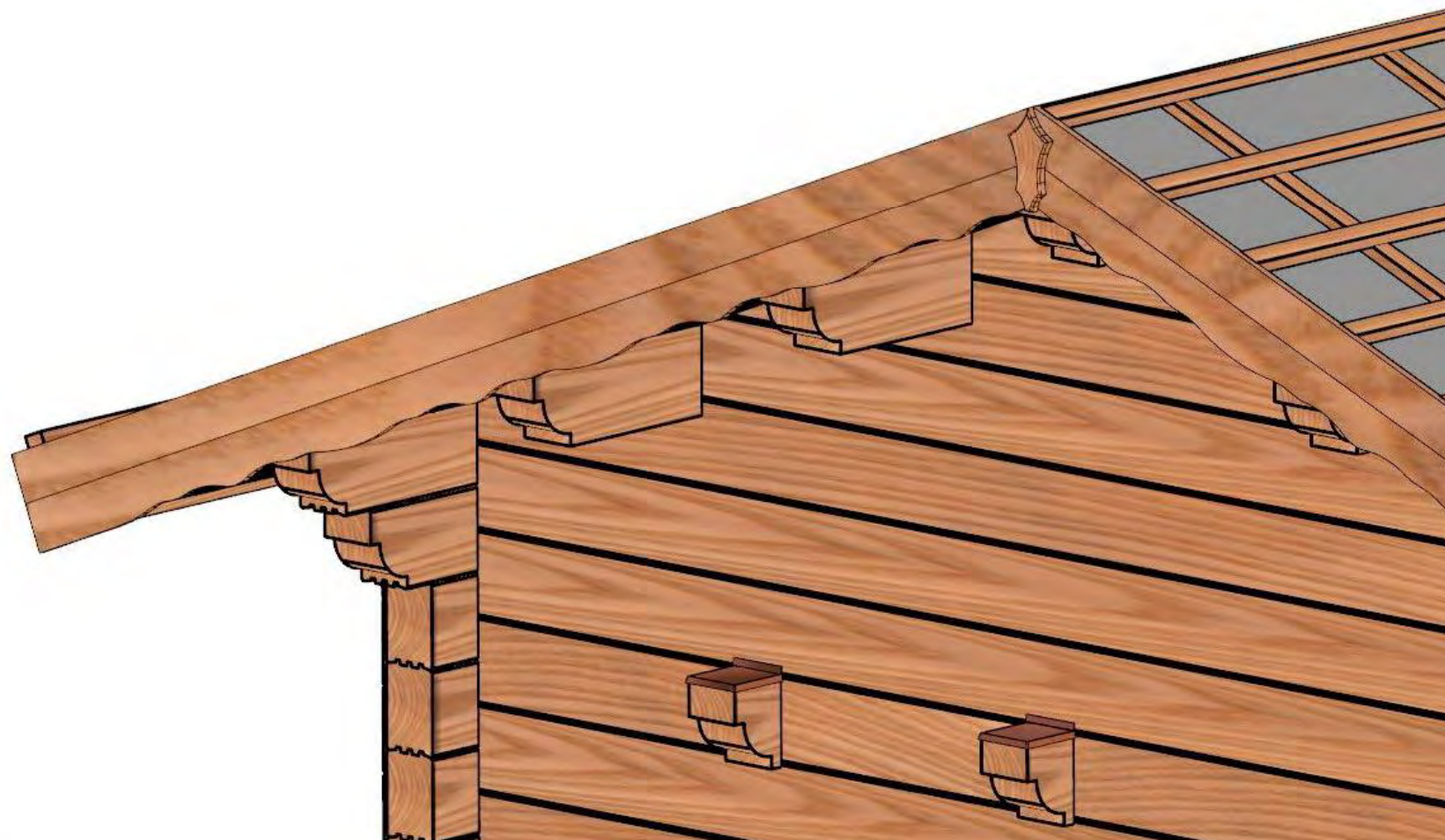
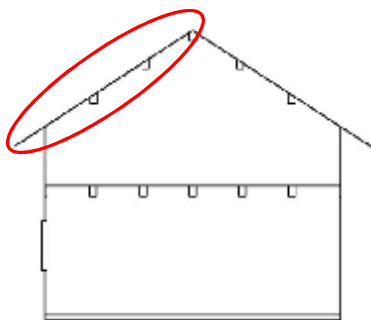
15.13





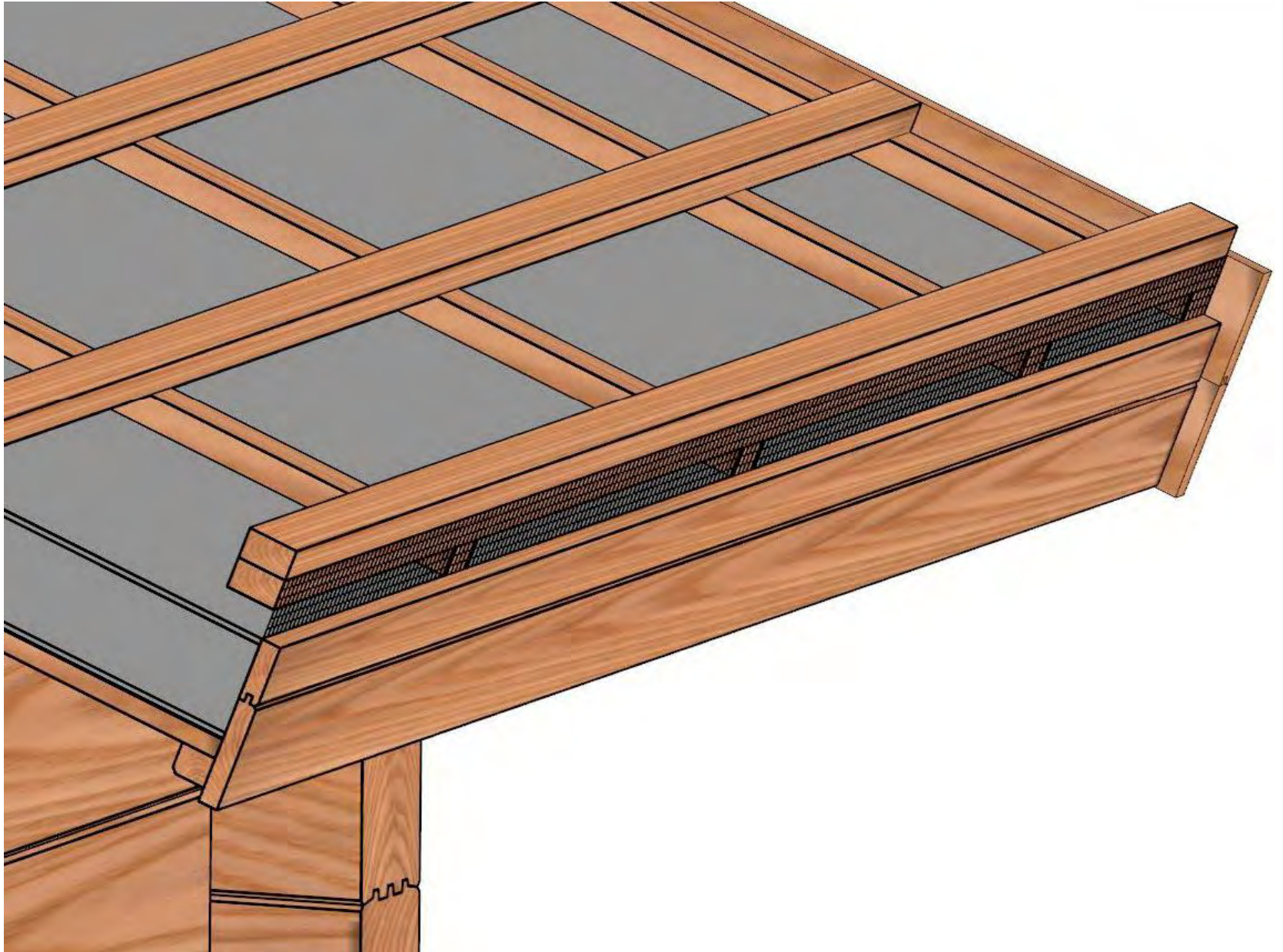
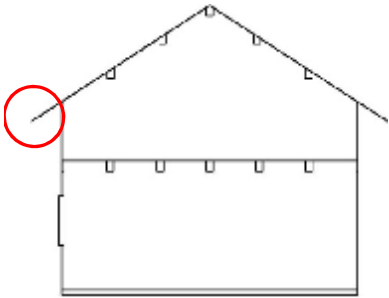
Purlin roof construction - bargeboards for purlin roof construction with roof tiles

15.14



Purlin roof construction - subconstruction for roof tiles - eaves

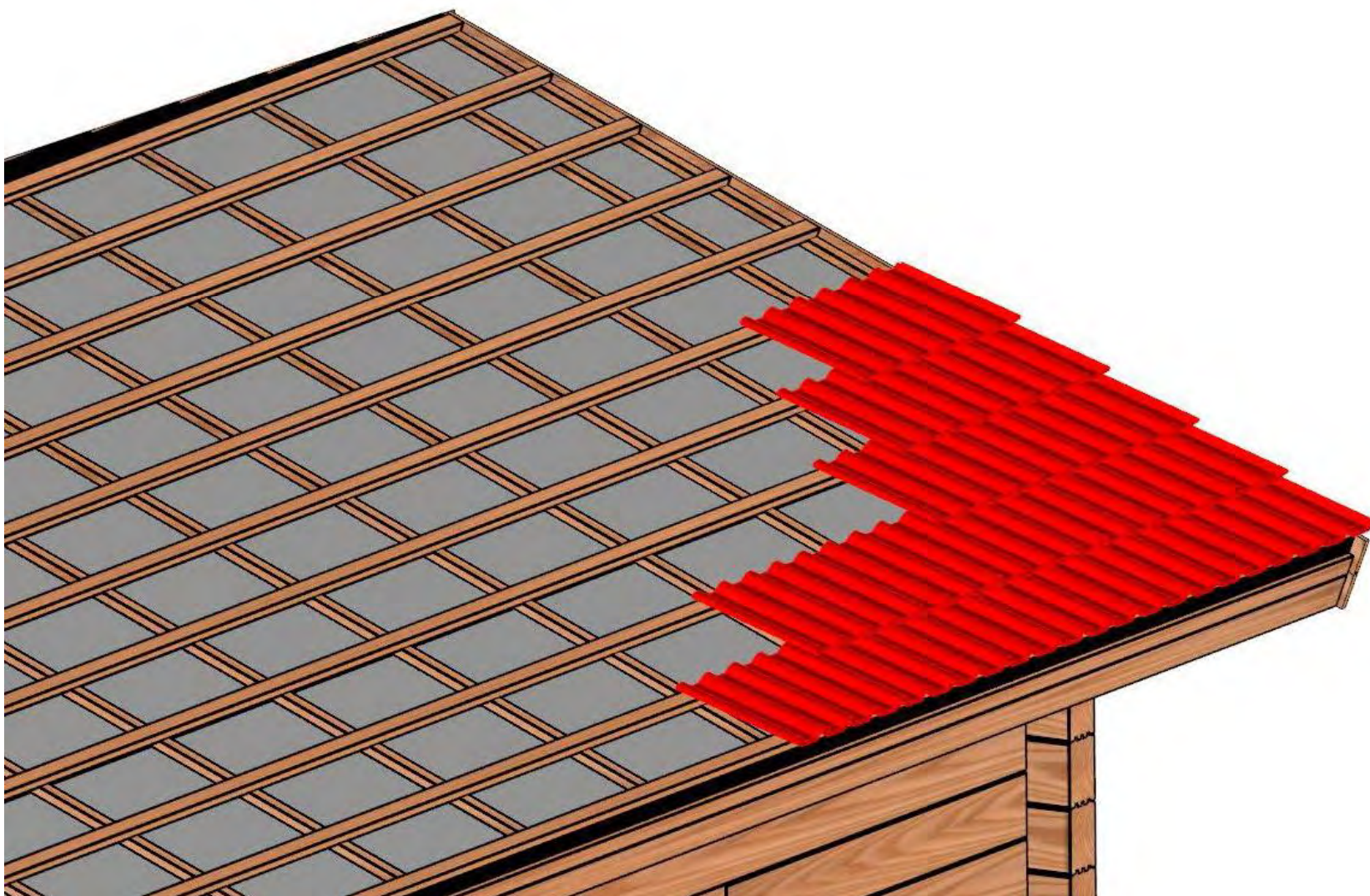
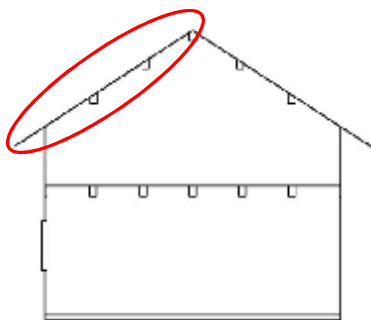
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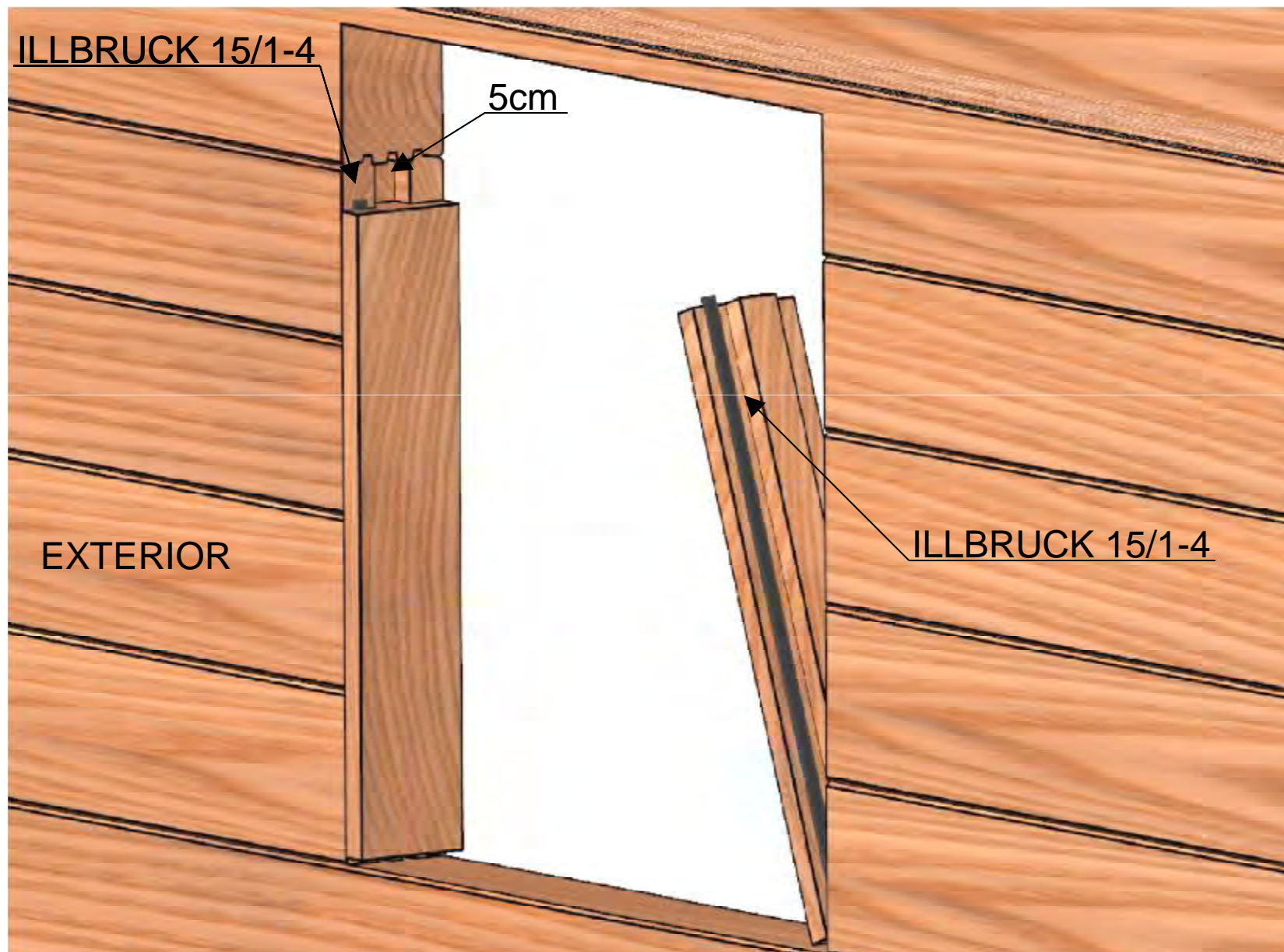
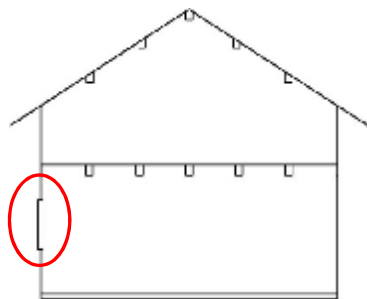
Purlin roof construction - roof tiles laying

15.16



## Window and door mounting - T-bar

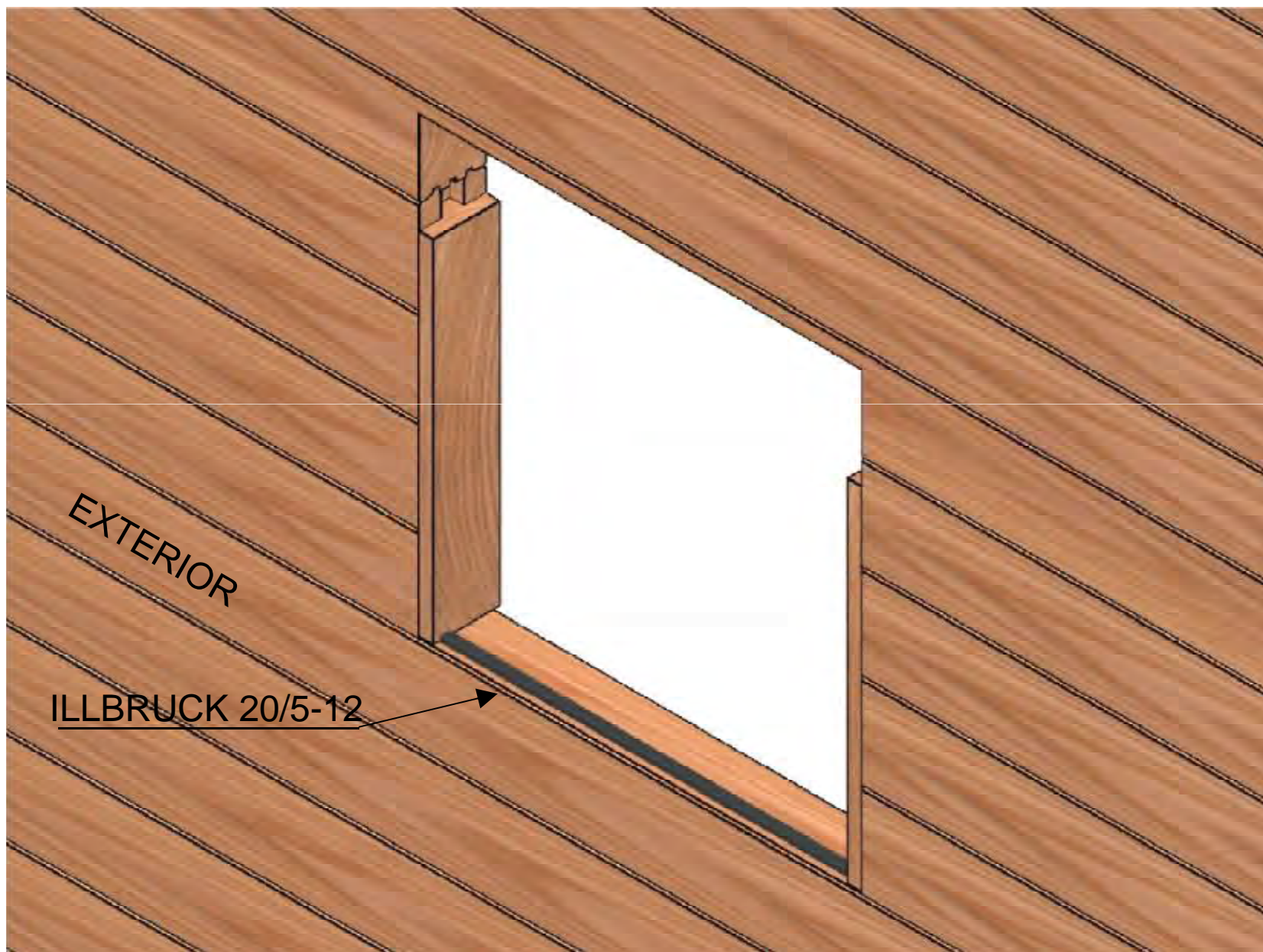
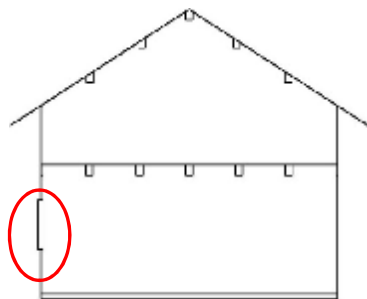
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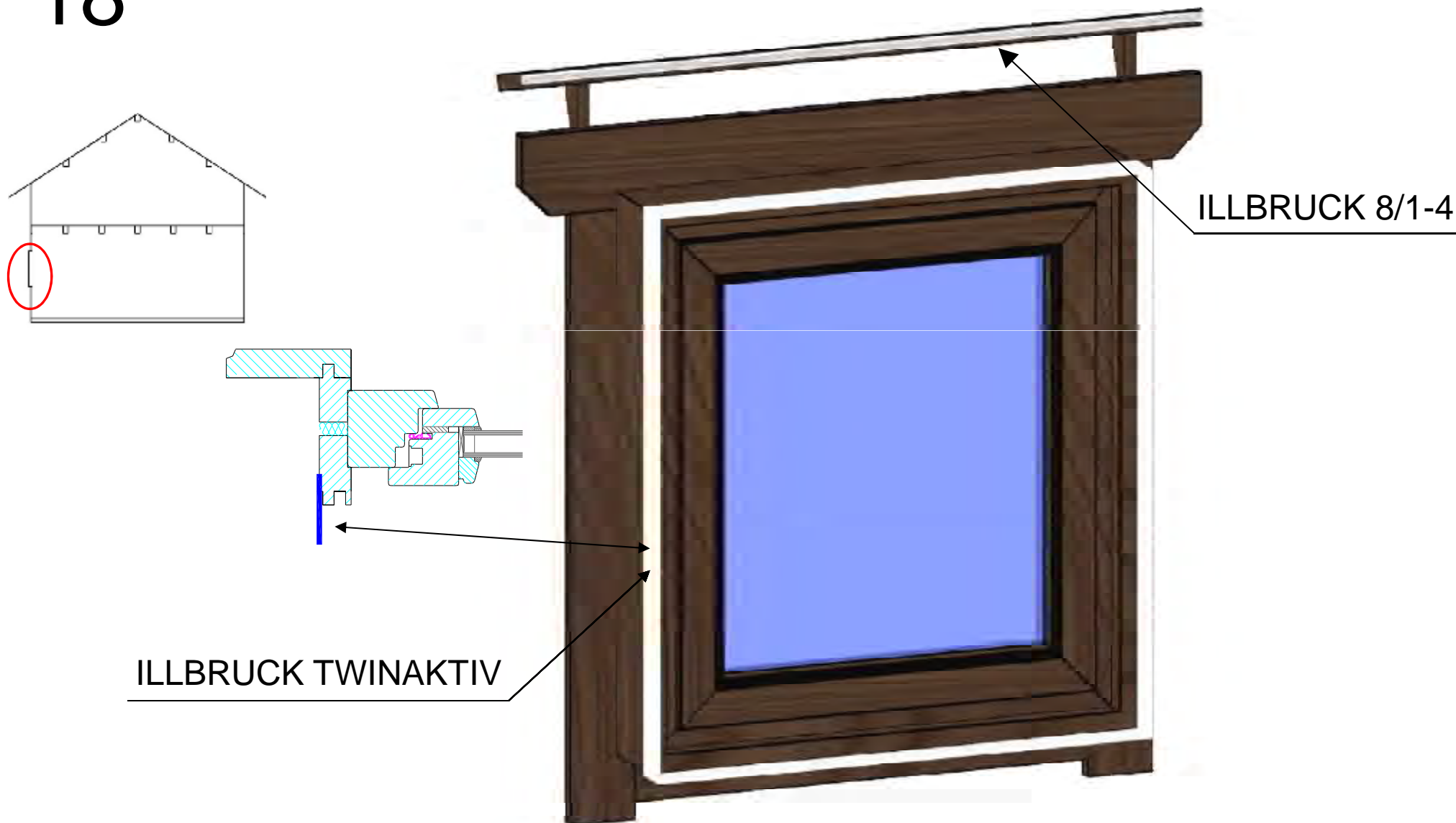
Window and door mounting - compriband on the outer side

17



Window and door mounting - inside of the outer panel

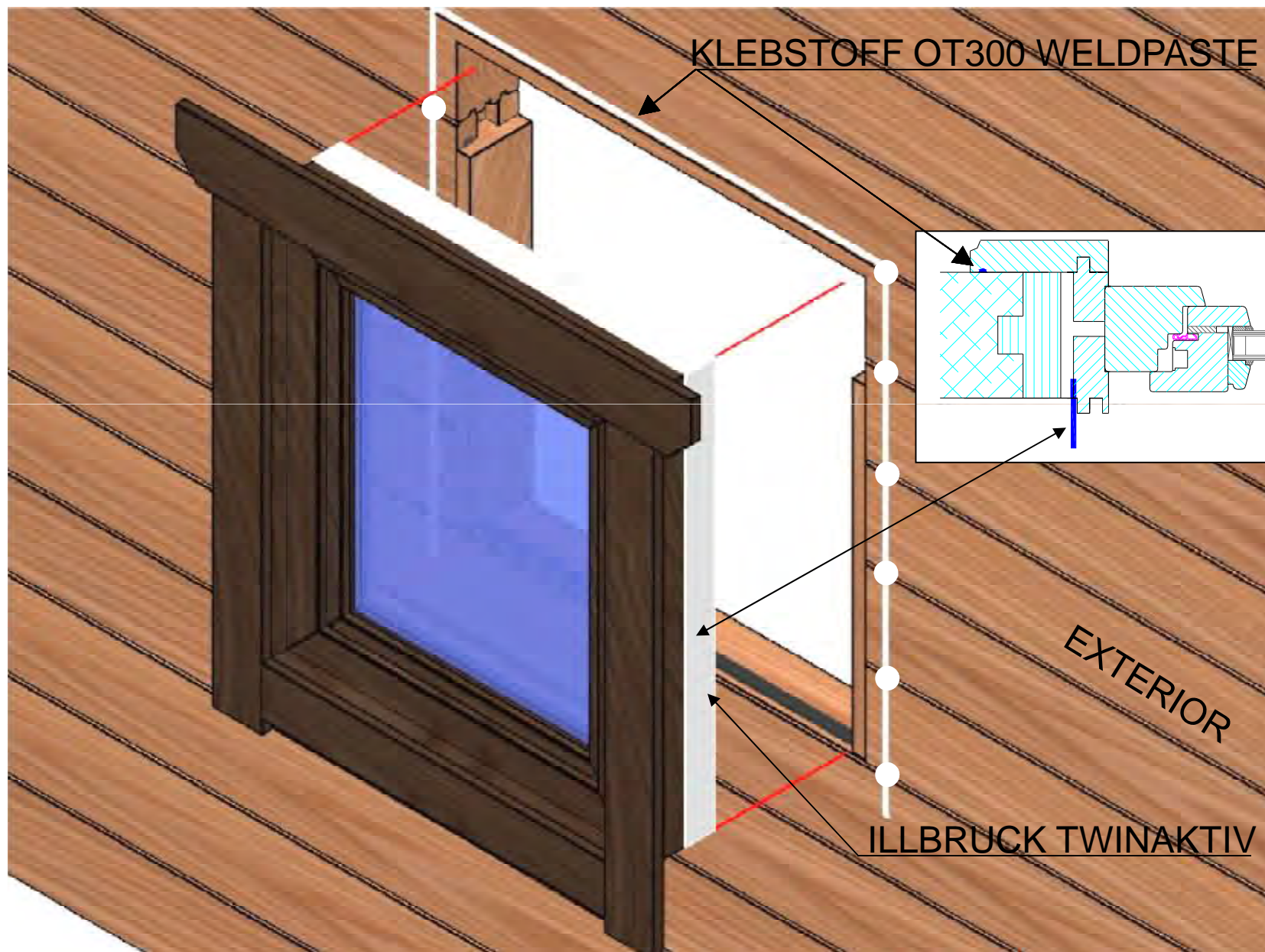
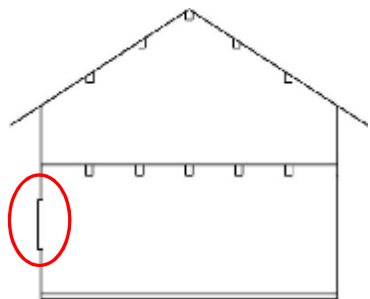
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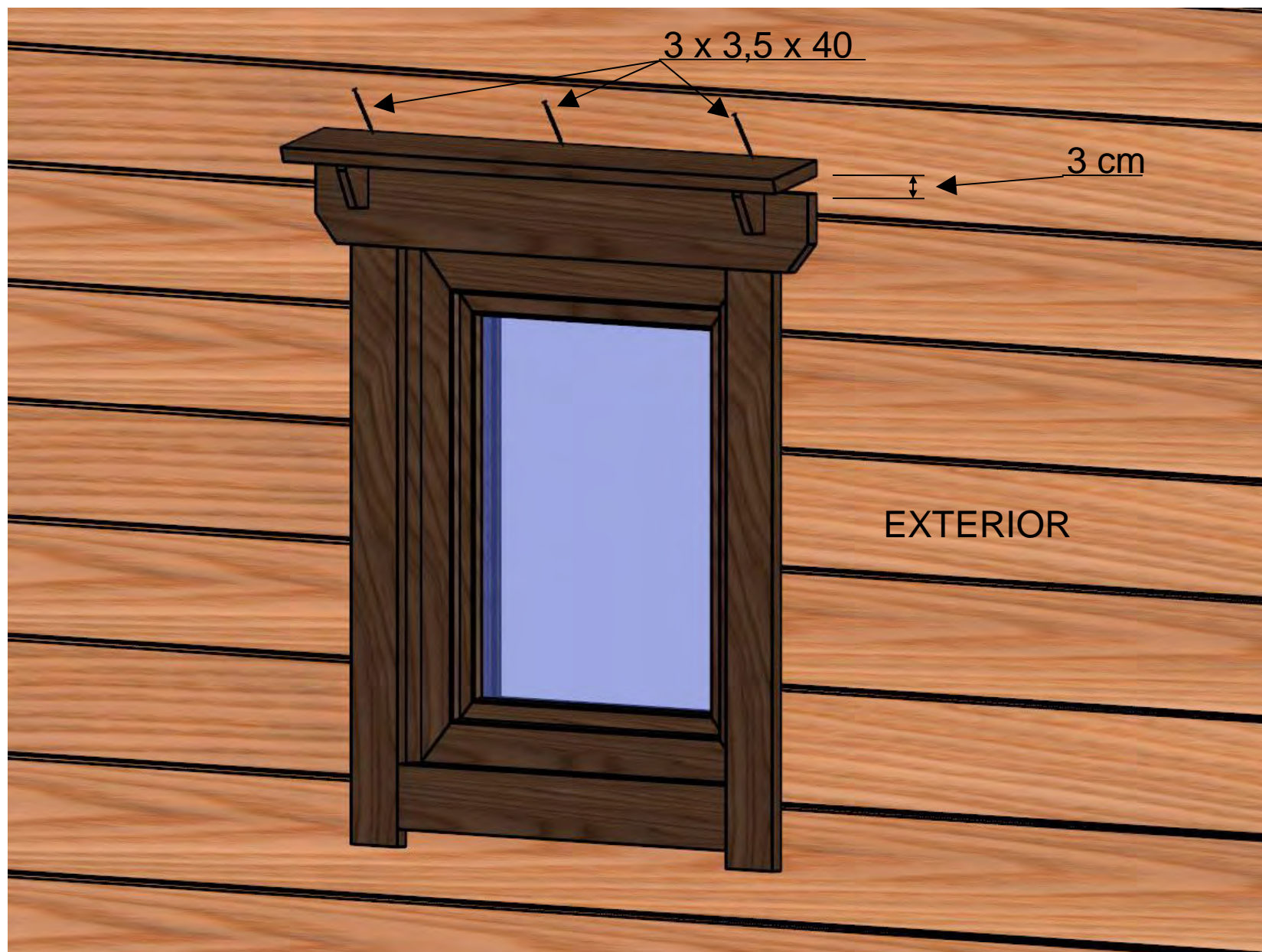
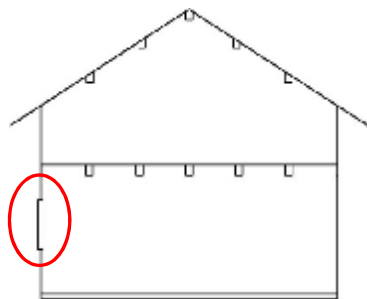
## Window and door mounting – outer panel

# 19



## Window and door mounting – outer panel

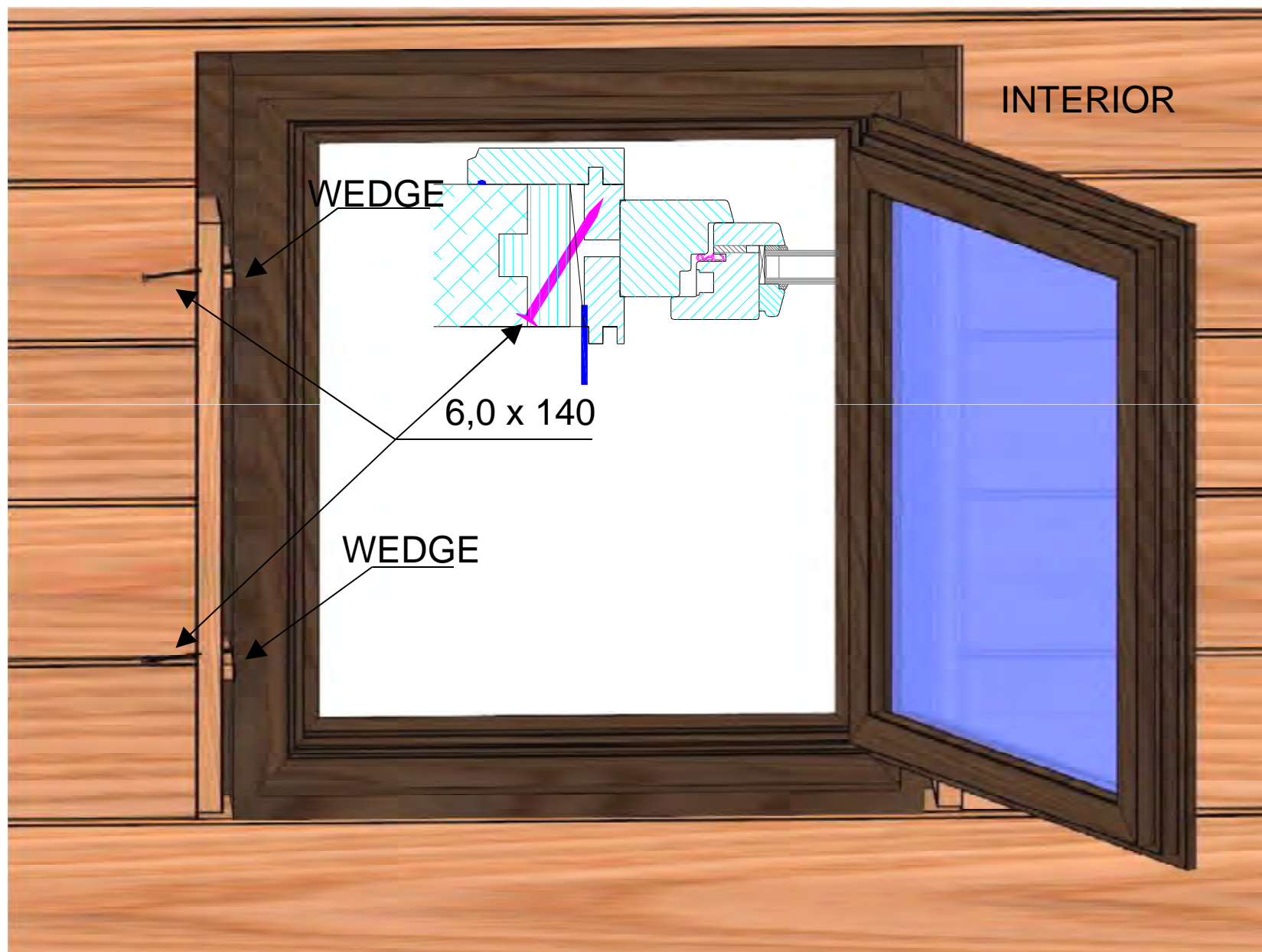
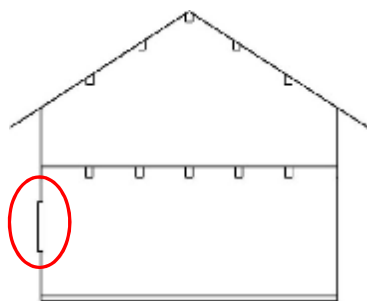
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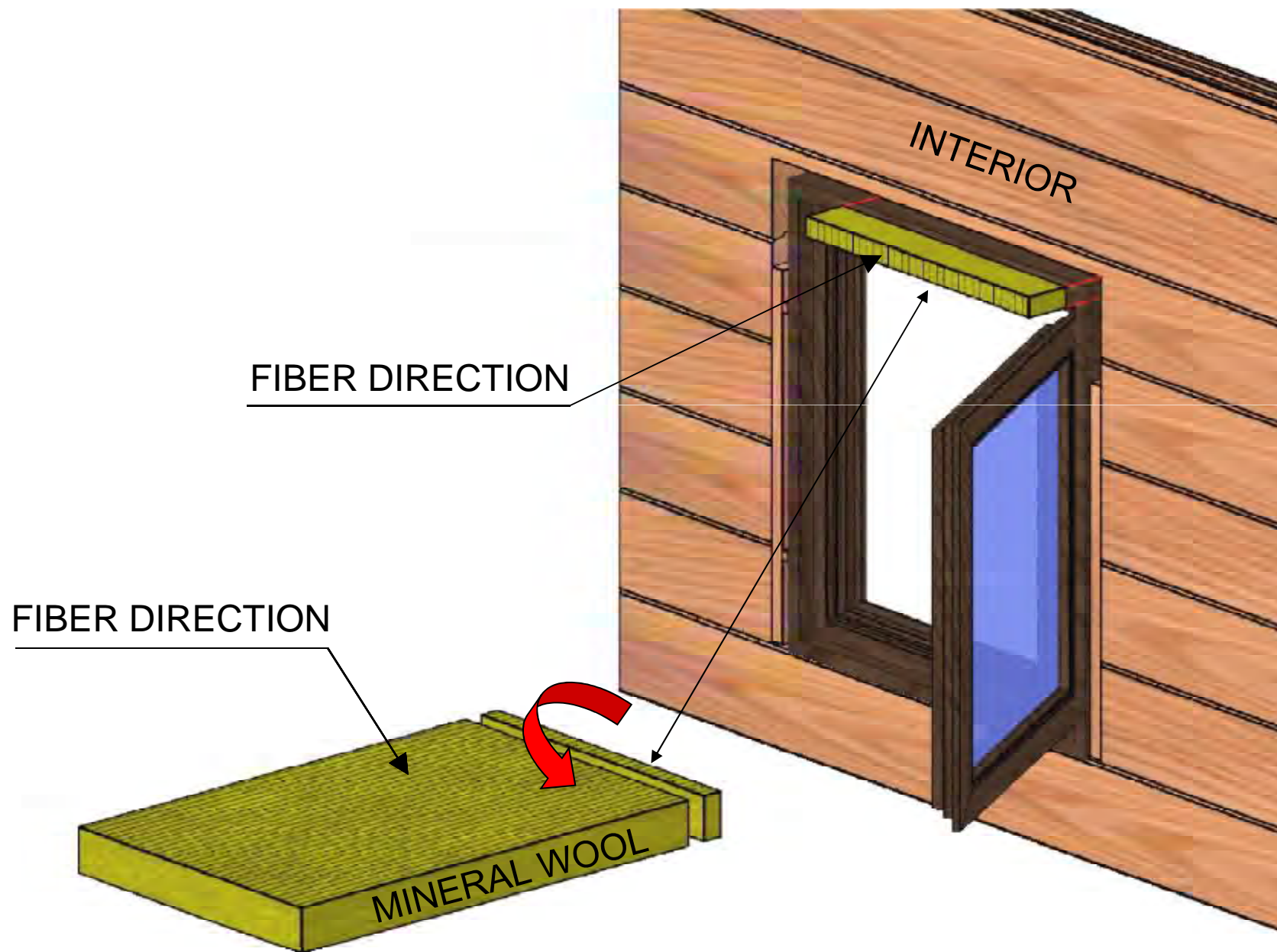
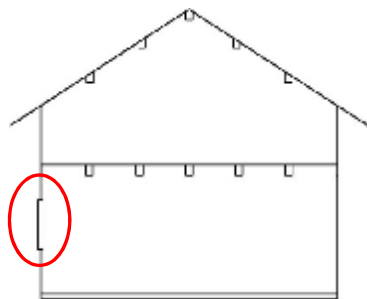


## Window and door mounting - mounting with screws

21



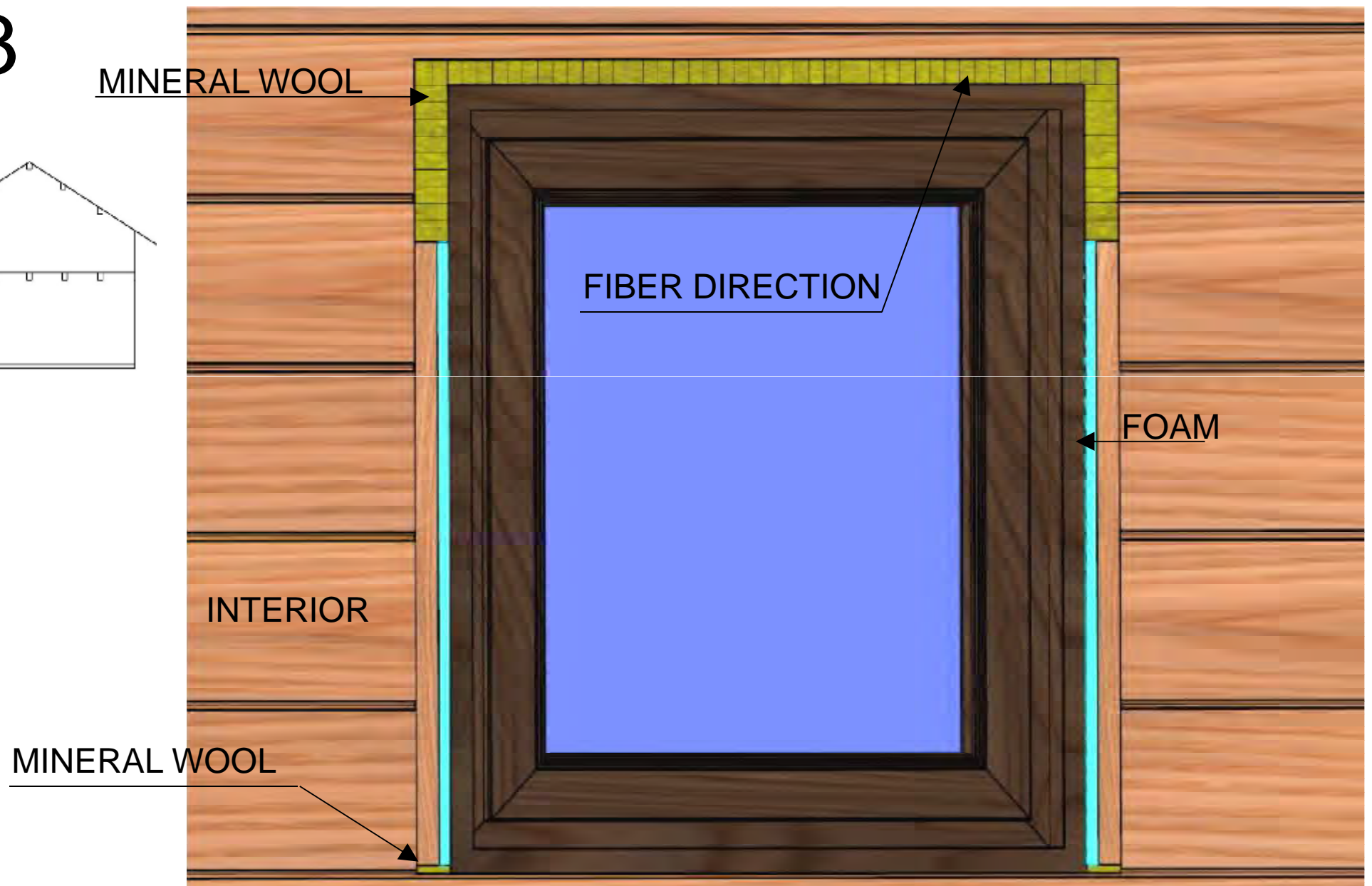
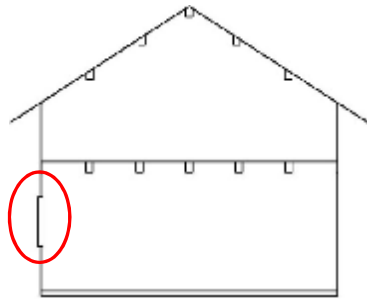
22





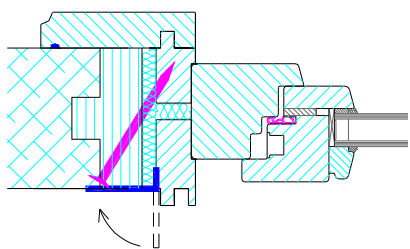
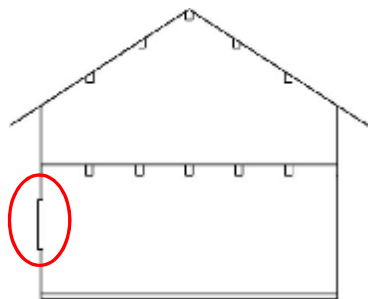
## Window and door mounting – insulation with foam and mineral wool

# 23

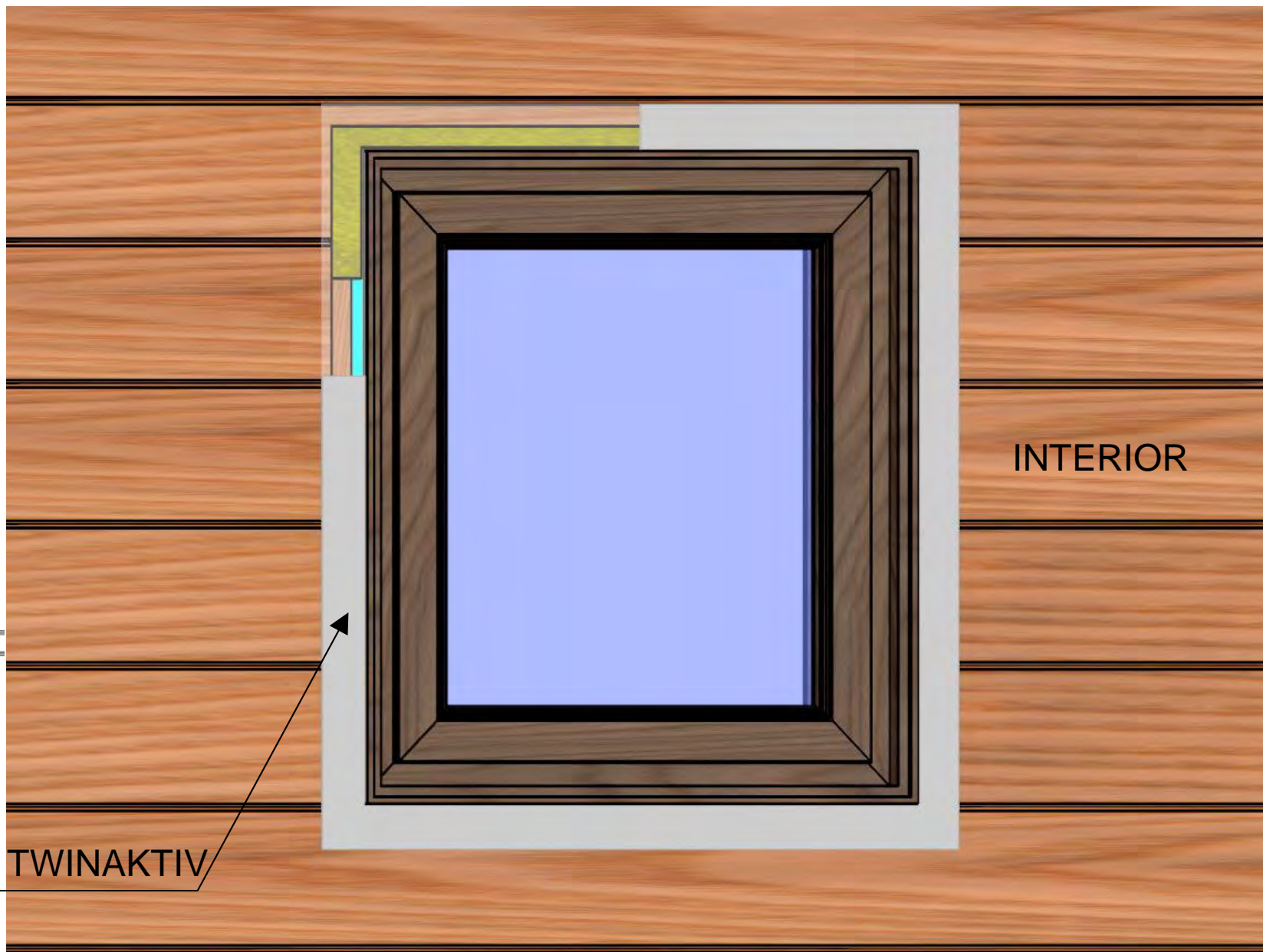


## Window and door mounting - Insulation with ILLBRUCK TWIN ACTIVE

24



ILLBRUCK TWINAKTIV





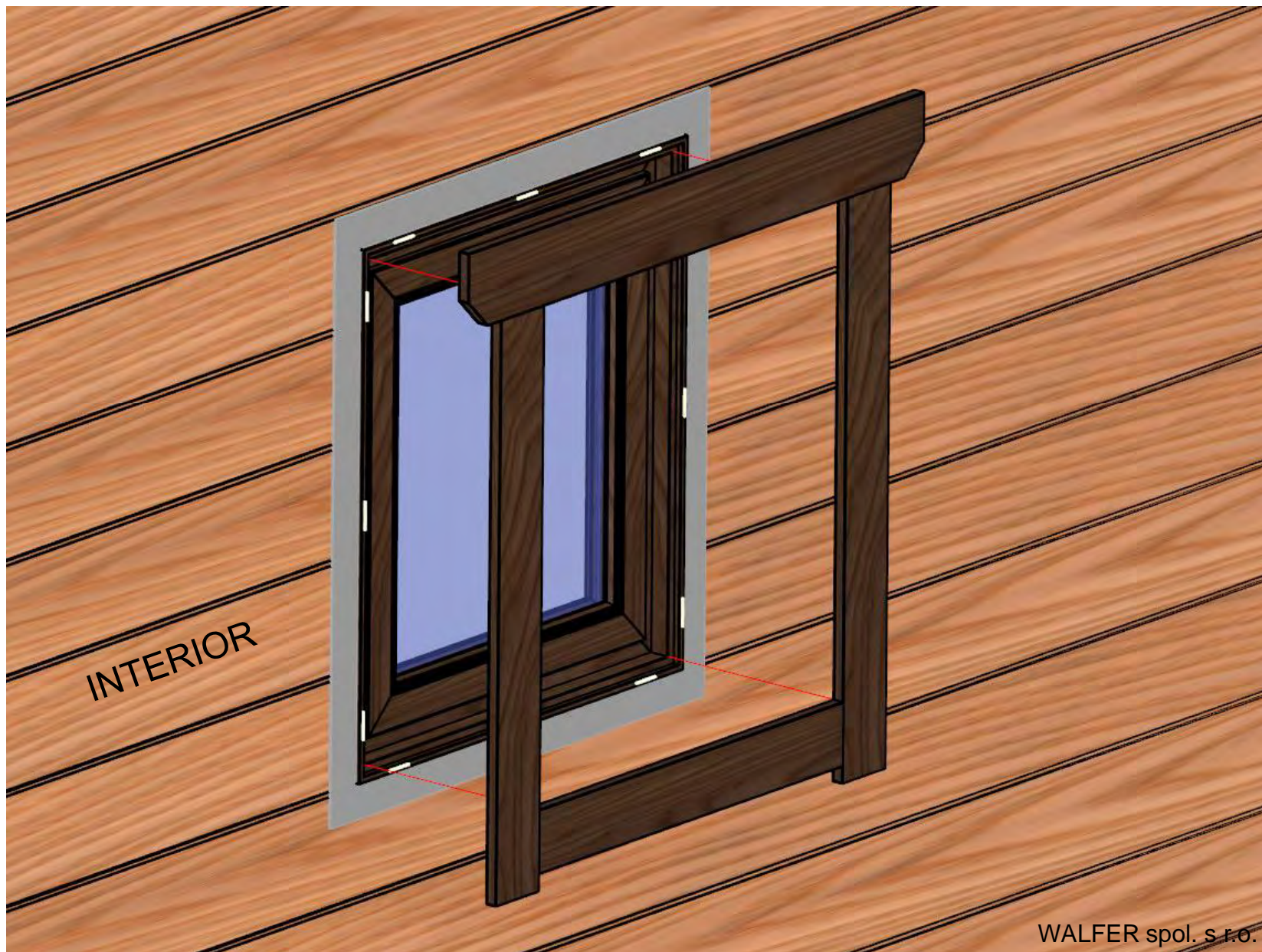
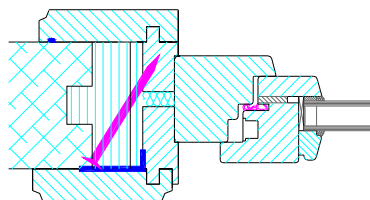
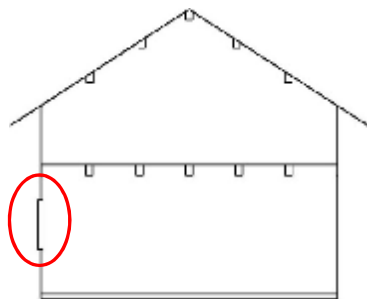
Window and door mounting – silicone under inner panel





## Window and door mounting - inner panel

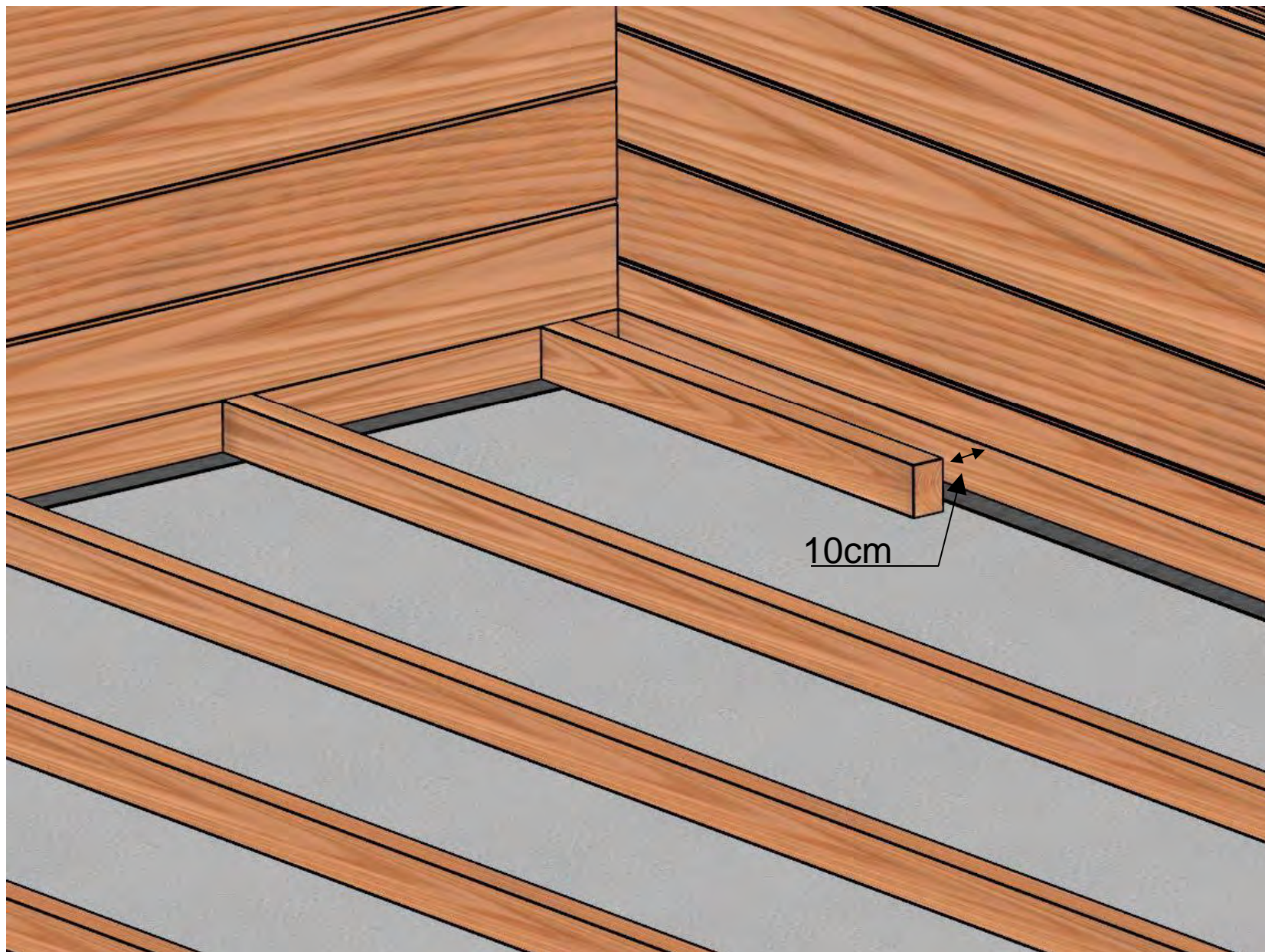
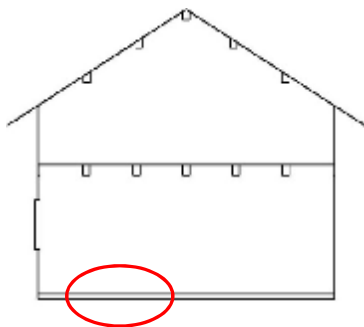
26





Floor construction without insulation - support bars

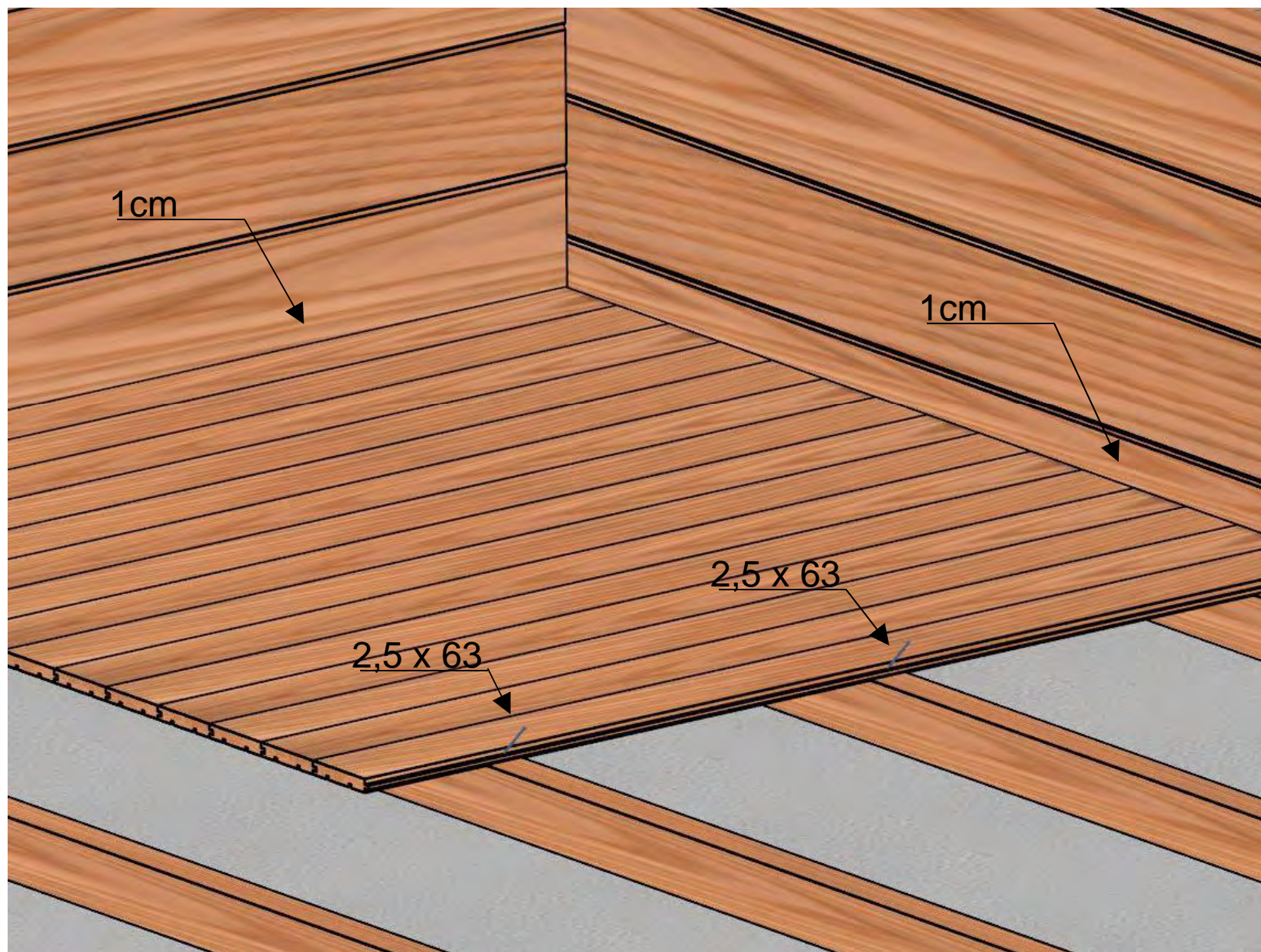
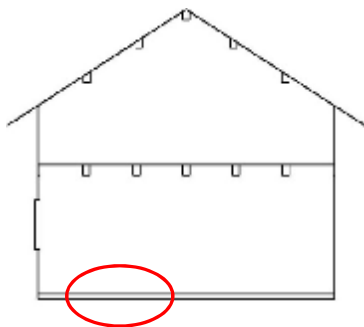
27.1





Floor construction without insulation - floor boards without insulation

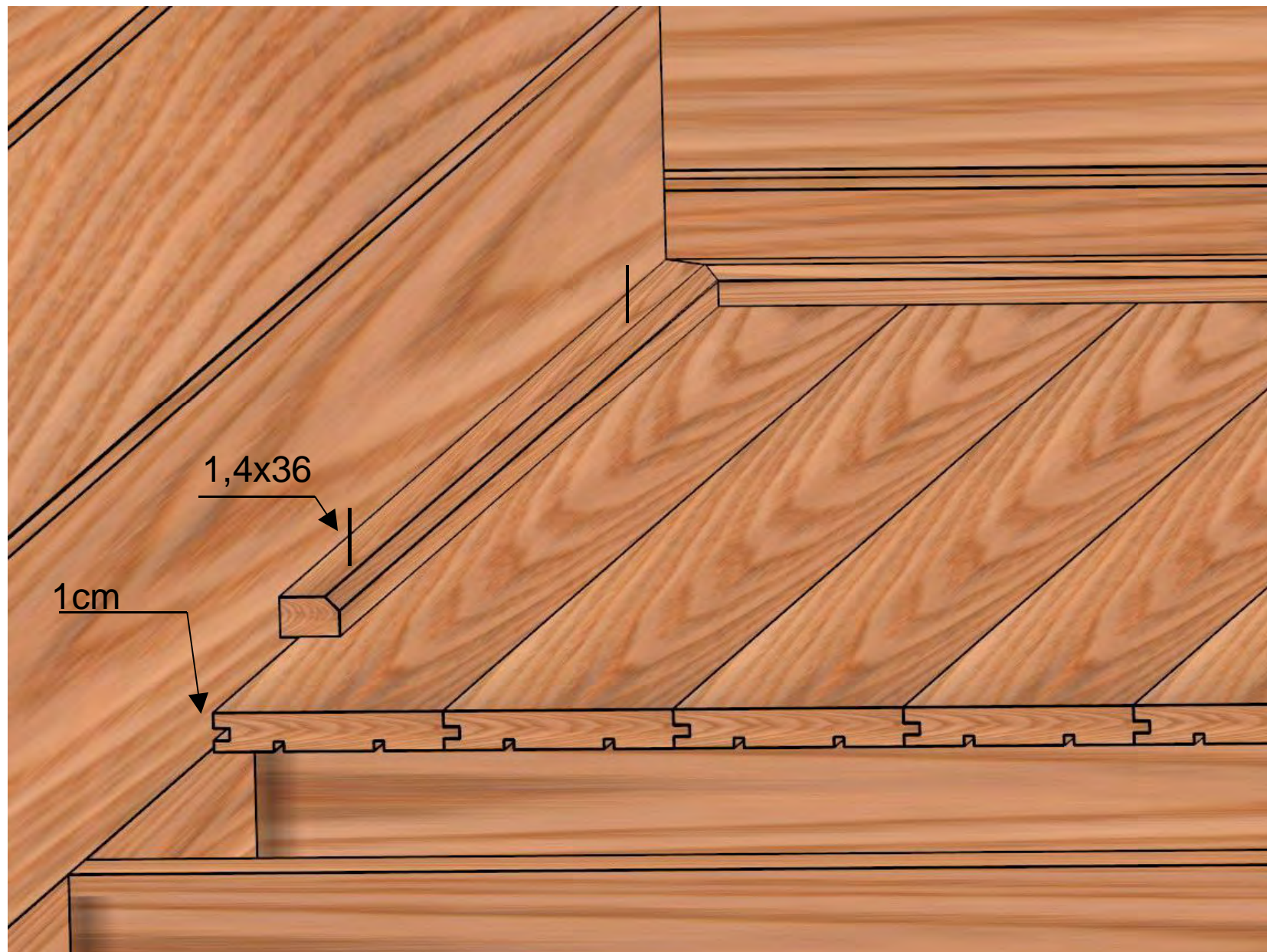
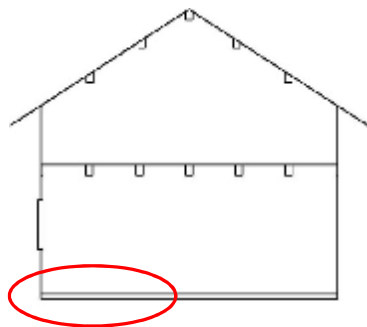
27.2





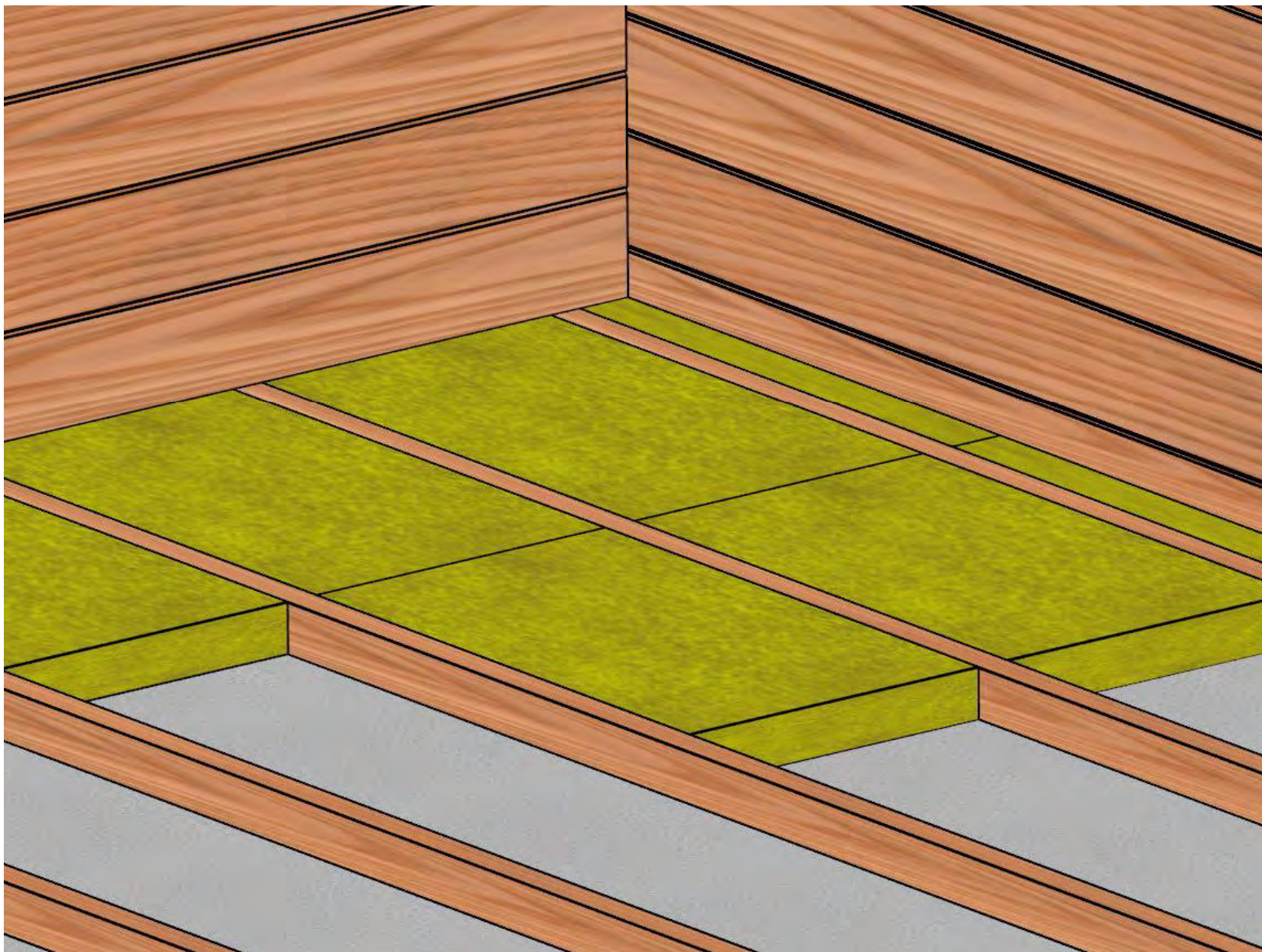
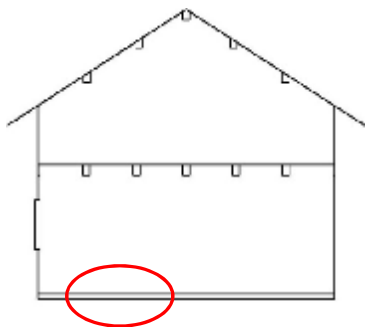
Floor construction without insulation - fixing skirting boards

27.3





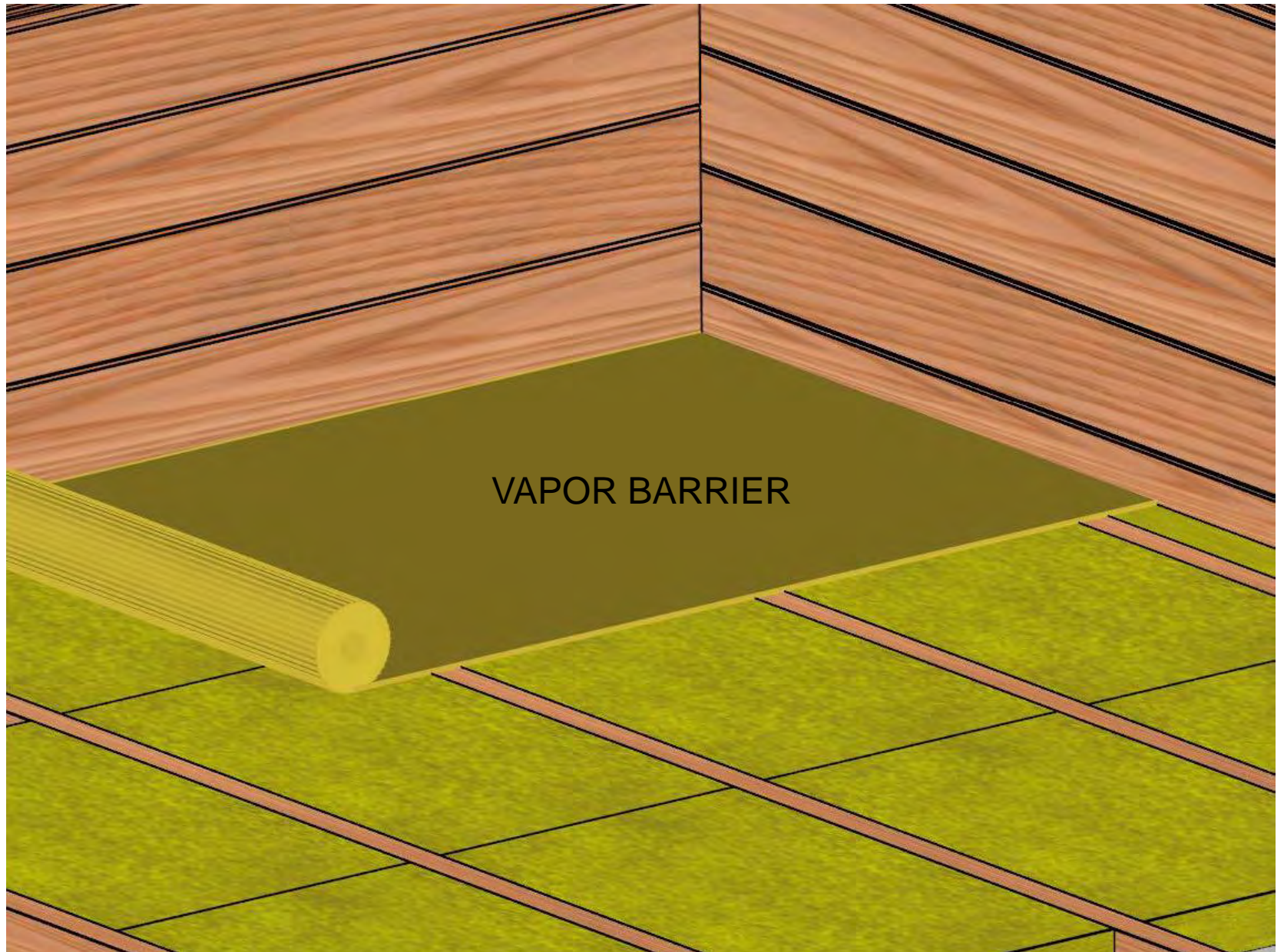
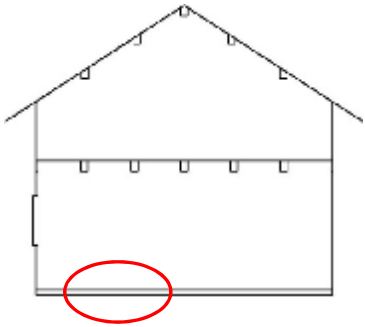
# 27.2





## Floor construction with insulation - vapor barrier

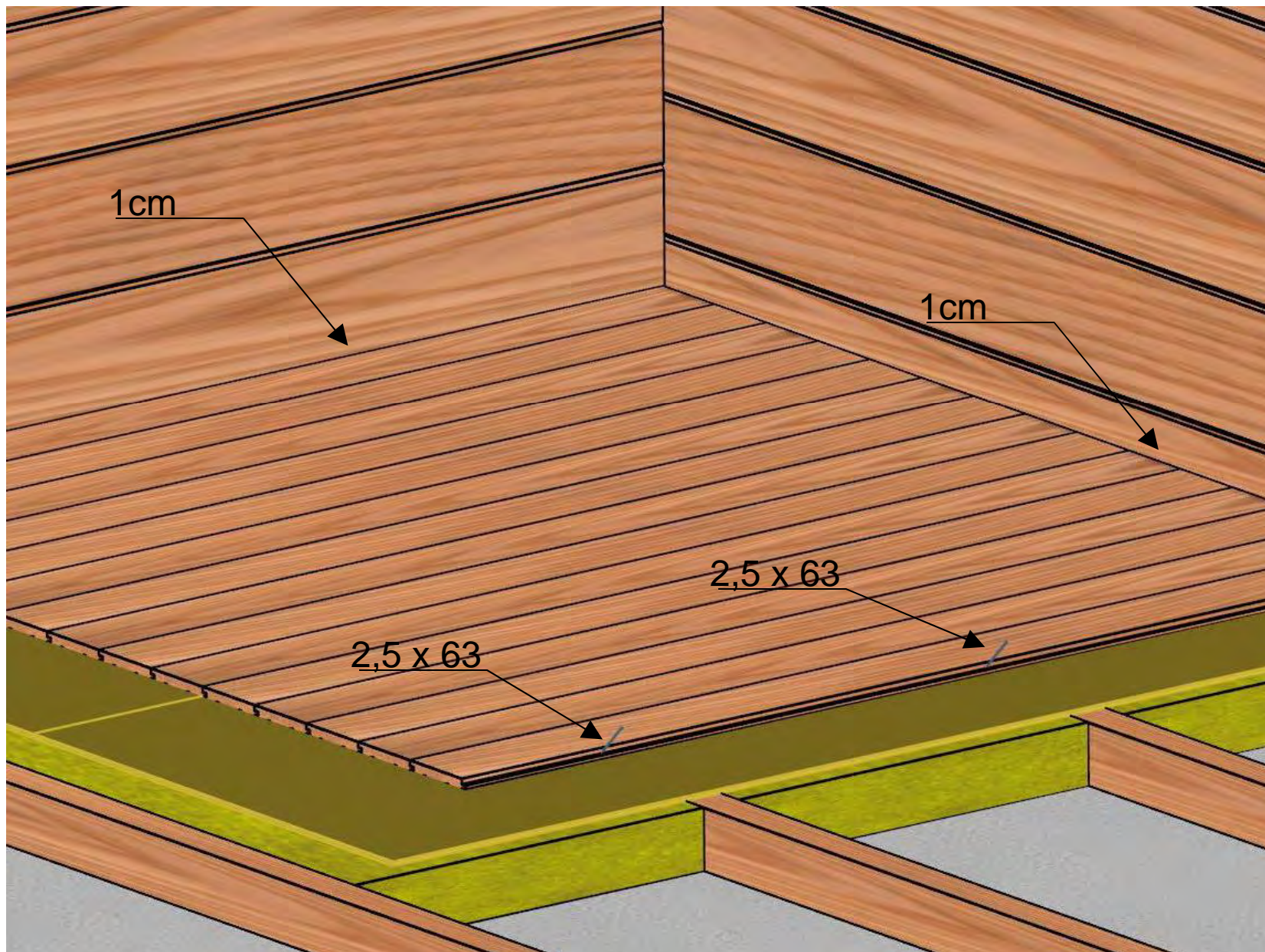
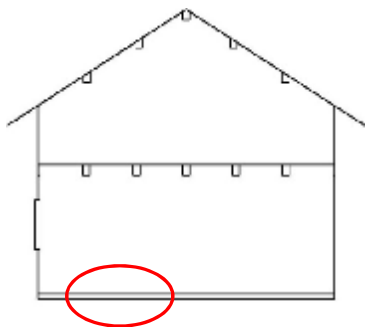
# 27.3





## Floor construction with insulation – floor boards

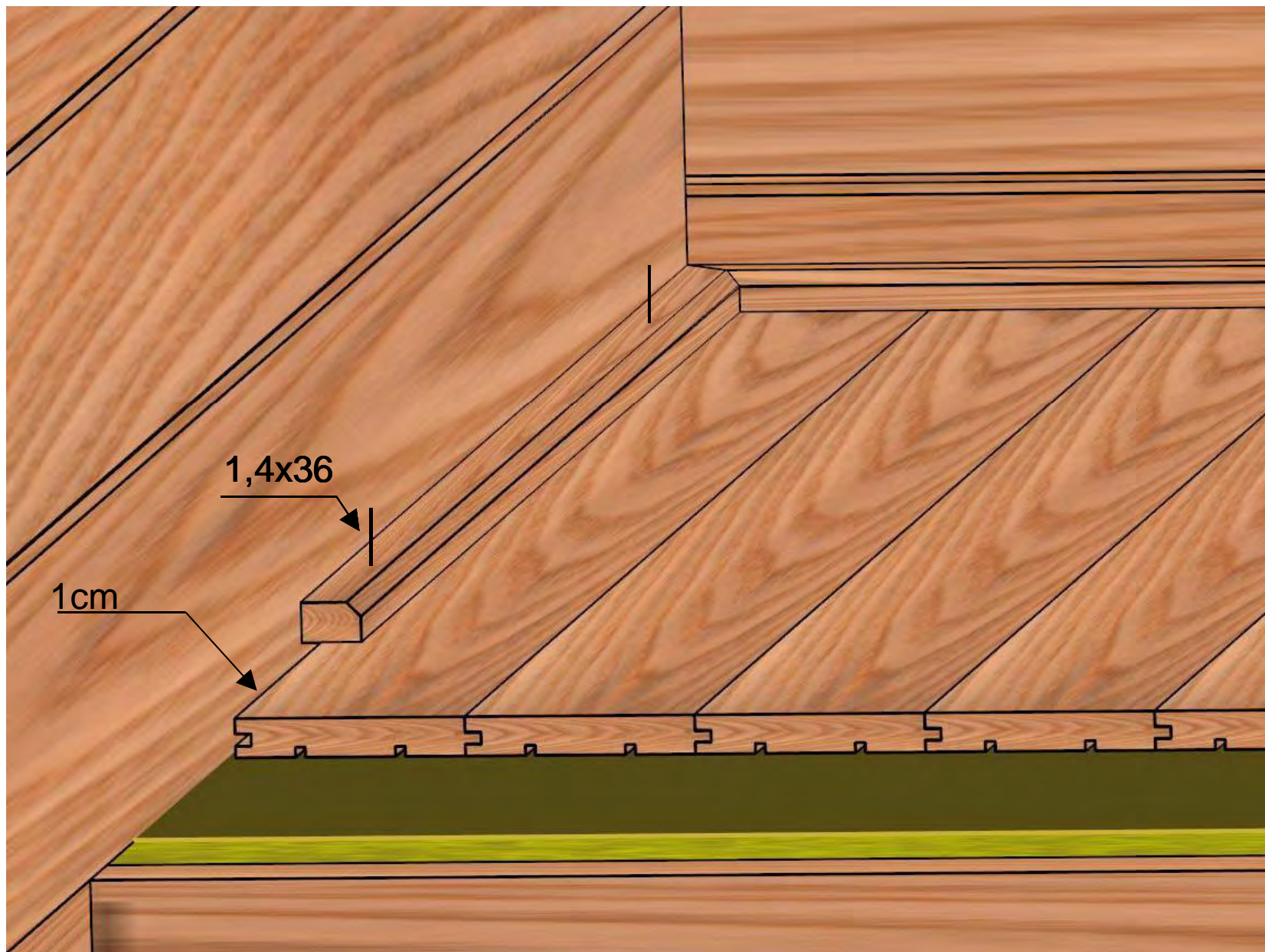
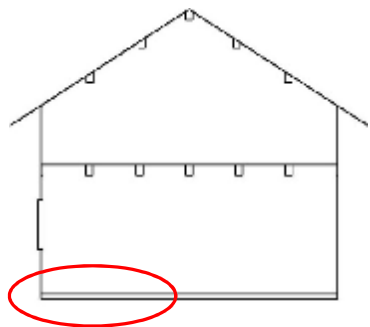
# 27.4



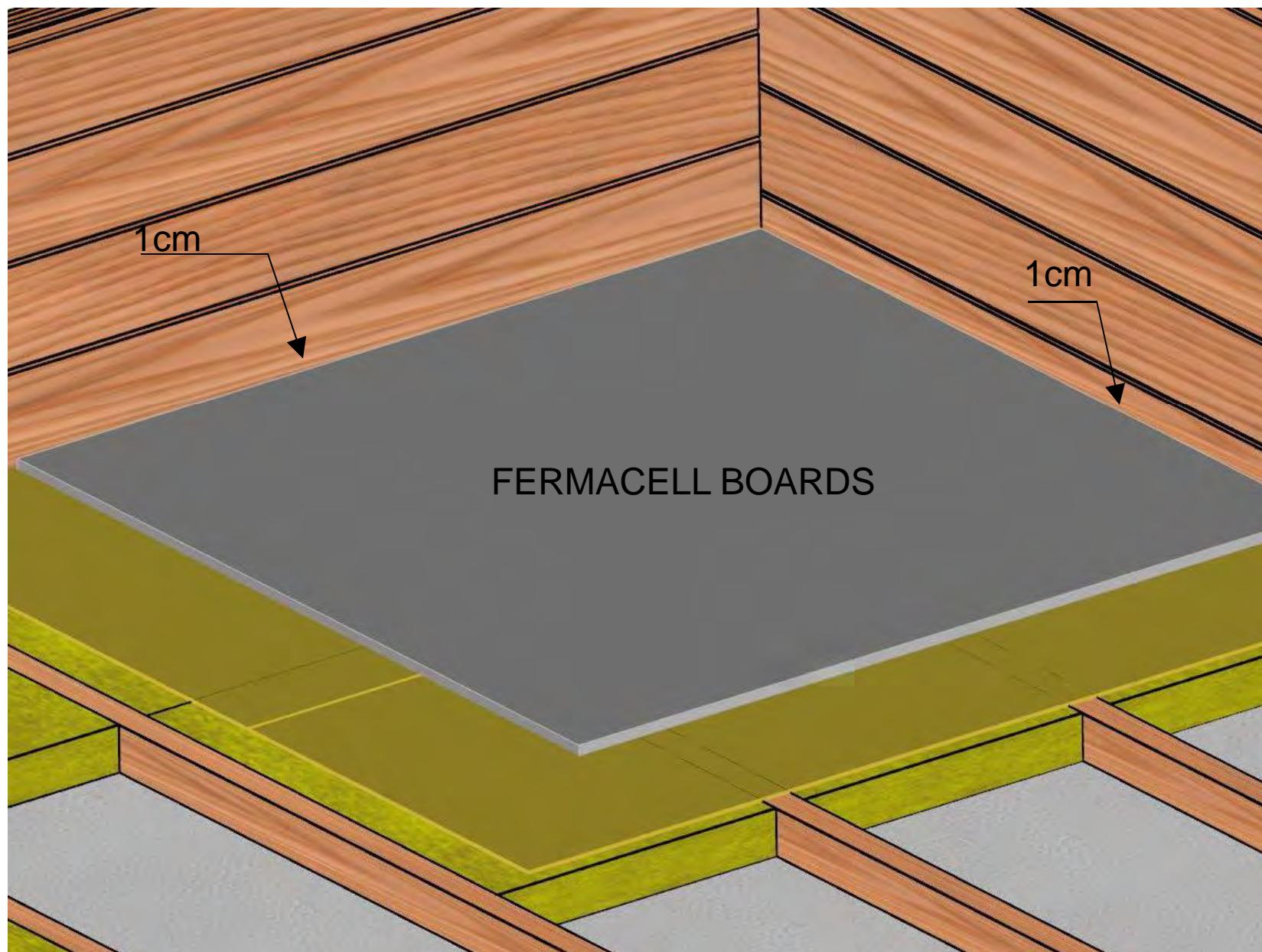
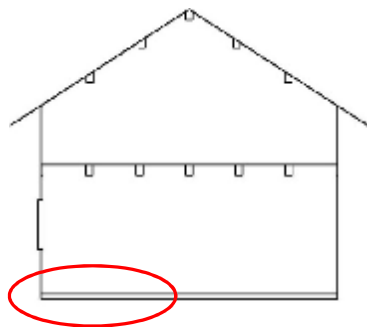


Floor construction with insulation - fixing skirting boards

27.5



# 27.4





27.5

